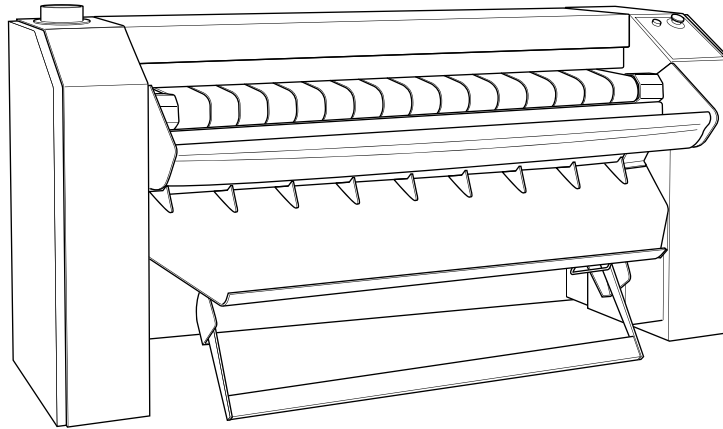


Flatwork Finisher

Refer to Page 3 for Model Numbers



FWF7C_D0157

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers.

Model Identification

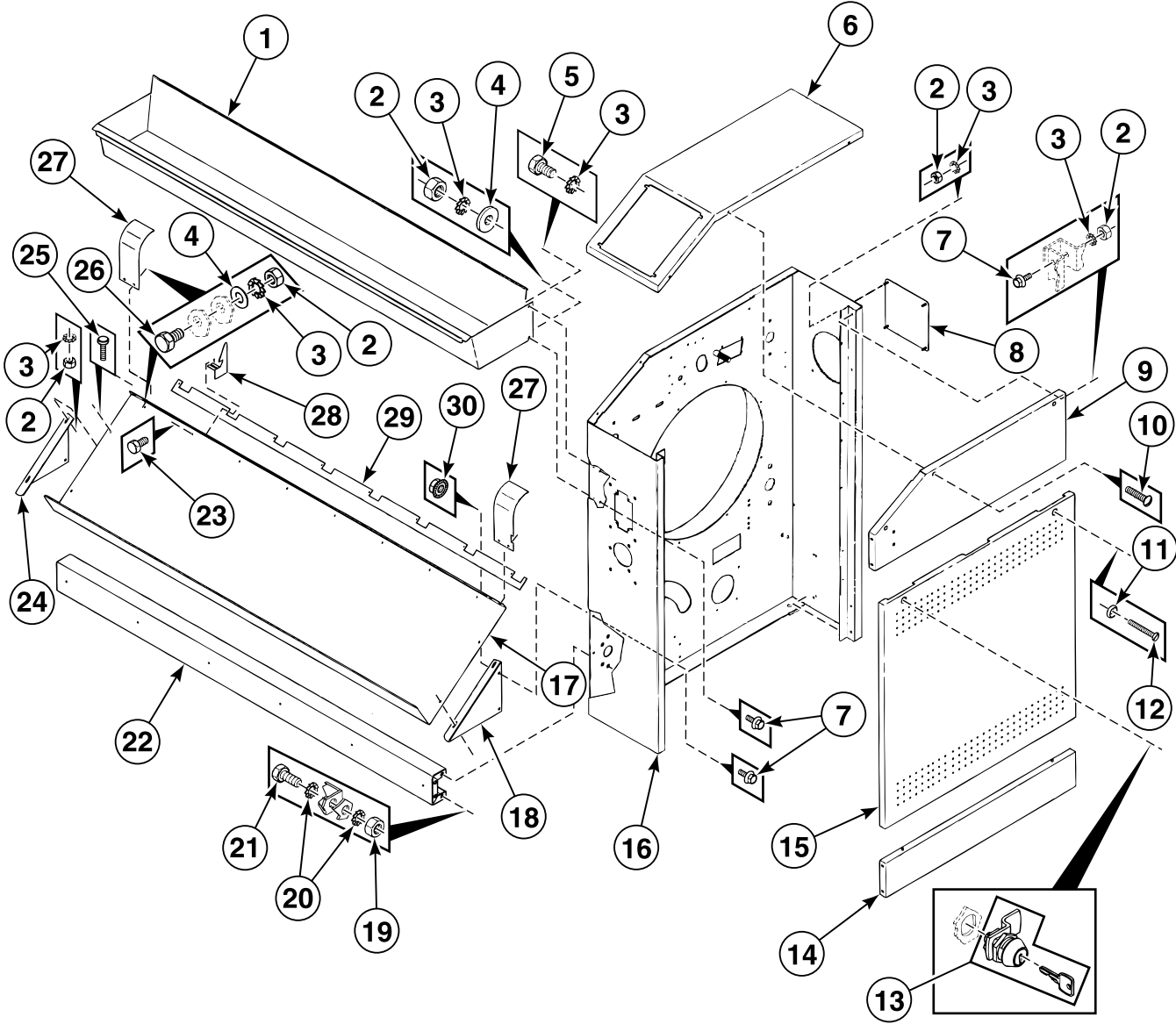
Information in this manual is applicable to these flatwork finisher models:

DI1800/6

DI2200/6

DI2600/6

Cabinet - Right Side

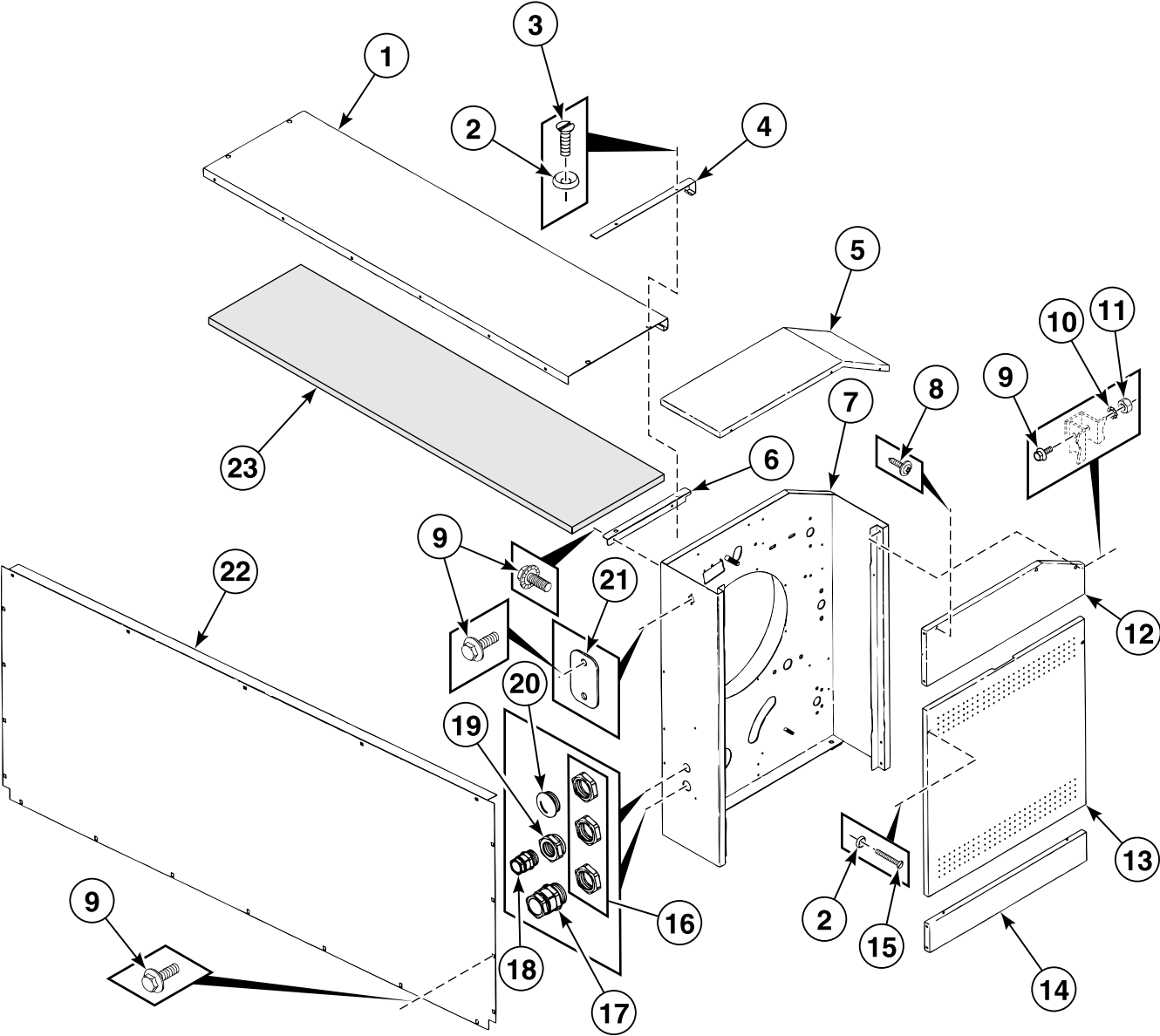


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Cabinet - Right Side

REF	PART NO.	DESCRIPTION	COMMENTS
1	083/10213/00	Feeding Tray	Model DI1800/6
	083/11213/00	Feeding Tray	Model DI2200/6
	083/12213/00	Feeding Tray	Model DI2600/6
2	204/00005/00	Nut	
3	203/00004/00	Washer	
4	202/00101/00	Washer	
5	206/00015/00	Bolt	
6	081/12016/00	Right Top Panel	
	081/12017/00	Right Top Panel	
7	206/00099/00	Bolt	
8	081/00002/01	Exhaust Plate	
9	081/12006/00	Connecting Piece	
10	207/00120/00	Screw	
11	208/00009/00	Washer	
12	207/00119/00	Screw	
13	720/00006/05	Lock	
14	081/12007/00	Connecting Piece	
15	081/12012/01	Side Door	
	081/12013/00	Side Door	
	081/12013/01	Side Door	
16	081/12002/00	Right Side Panel	OPL
	081/12003/00	Right Side Panel	Coin
	081/12003/01	Right Side Panel	Central Operating
17	083/10214/00	Return Feed Tray	Model DI1800/6
	083/11214/00	Return Feed Tray	Model DI2200/6
	083/12214/00	Return Feed Tray	Model DI2600/6
18	083/00216/10	Feed Tray Support	
19	204/00003/00	Nut	
20	203/00002/00	Washer	
21	206/00006/00	Bolt	
22	081/10004/00	Crossbar	Model DI1800/6
	081/11004/00	Crossbar	Model DI2200/6
	081/12004/00	Crossbar	Model DI2600/6
23	205/00113/00	Bolt	
24	083/00215/10	Feed Tray Support	
25	207/00116/00	Screw	
26	205/00107/00	Bolt	
27	083/00232/00	Roll Guide	
28	083/00218/00	Separating Plate	
29	083/00218/02	Lathe	Model DI1800/6
	083/01218/02	Lathe	Model DI2200/6
	083/12218/02	Lathe	Model DI2600/6
30	206/00101/00	Nut	

Cabinet - Left Side

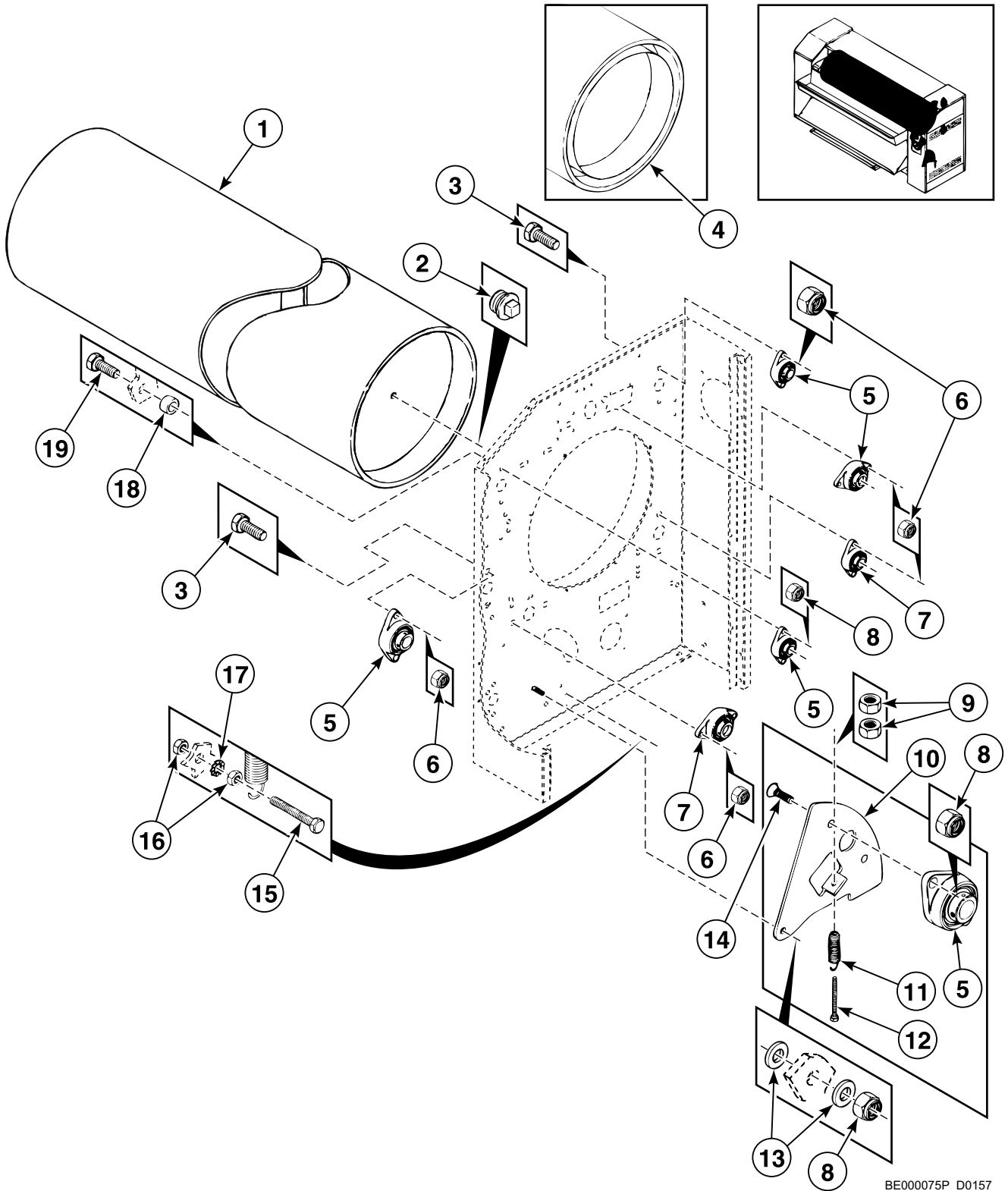


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Cabinet - Left Side

REF	PART NO.	DESCRIPTION	COMMENTS
1	083/10211/00	Top Panel	Model DI1800/6
	083/11211/00	Top Panel	Model DI2200/6
	083/12211/00	Top Panel	Model DI2600/6
2	208/00009/00	Washer	
3	207/00103/00	Screw	
4	083/12211/01	Lathe	
5	081/12015/00	Top Panel	
6	083/00007/00	Top Panel Support	
	083/00006/00	Top Panel Support	
7	081/12001/00	Left Side Piece	
8	207/00120/00	Screw	
9	206/00099/00	Bolt	
10	203/00004/00	Washer	
11	204/00005/00	Nut	
12	081/12005/00	Connecting Piece	
13	081/12012/00	Side Panel	
14	081/12007/00	Connecting Piece	
15	207/00119/00	Screw	
16	211/00023/01	Nut	
17	211/00138/00	Cordlock	
18	211/00123/00	Cordlock	
19	720/00096/02	Reducing Ring	
20	211/00124/00	Plug	
21	084/00021/02	Gas Plate	
22	083/10001/00	Back Panel	Model DI1800/6
	083/11001/00	Back Panel	Model DI2200/6
	083/12001/00	Back Panel	Model DI2600/6
23	083/10211/02	Gasket	Model DI1800/6
	083/11211/02	Gasket	Model DI2200/6
	083/12211/02	Gasket	Model DI2600/6

Main Cylinder

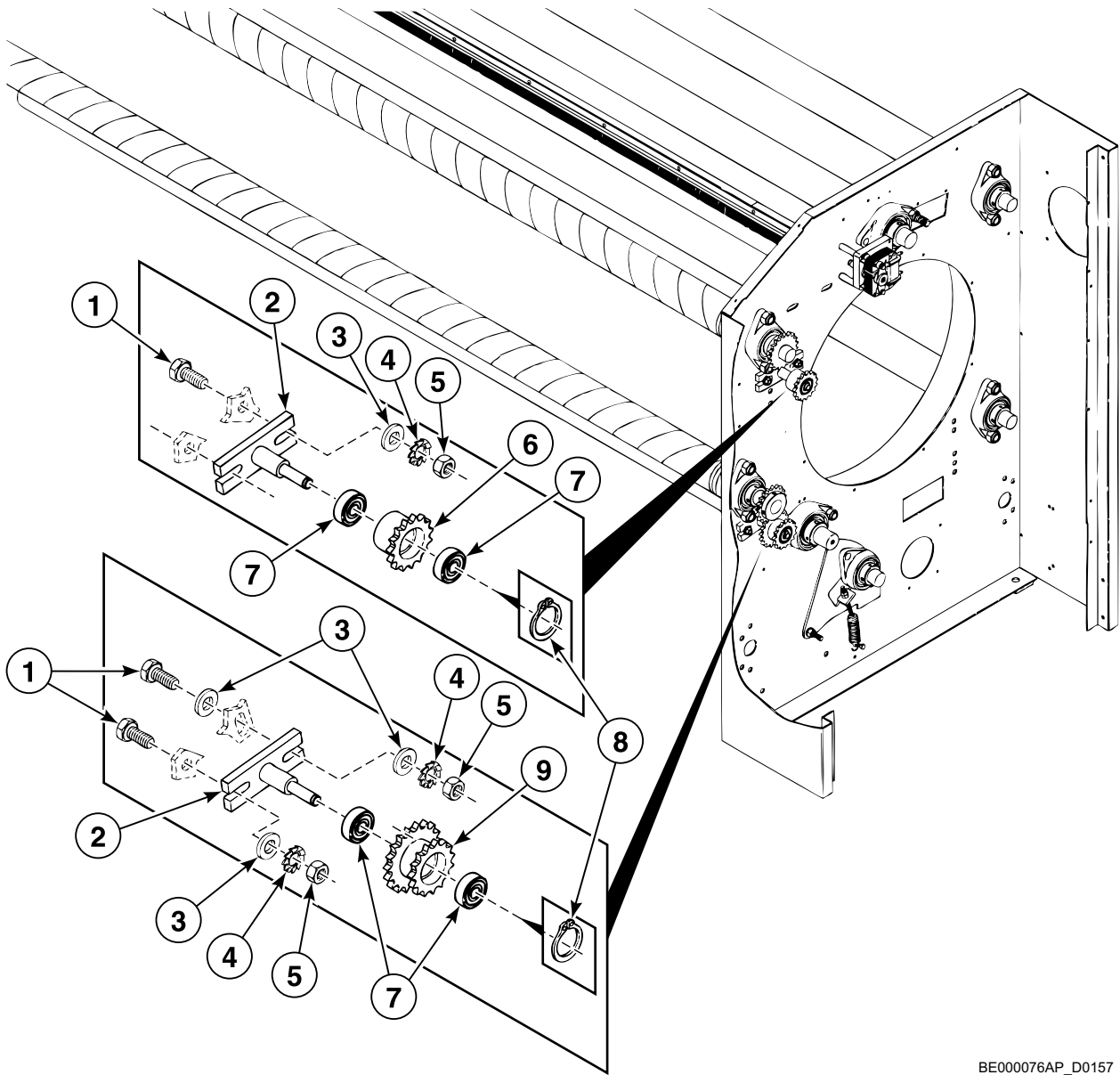


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Main Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	082/10003/00	Heating Cylinder	Model DI1800/6
	082/11003/00	Heating Cylinder	Model DI2200/6
	082/12003/00	Heating Cylinder	Model DI2600/6
2	710/00026/06	Socket	
3	206/00112/00	Bolt	
4	082/10002/10	Main Roller	Model DI1800/6
	082/11002/10	Main Roller	Model DI2200/6
	082/12002/10	Main Roller	Model DI2600/6
5	084/00026/00	Ball Bearing	
6	204/00113/00	Nut	
7	084/00030/00	Ball Bearing	
8	204/00110/00	Nut	
9	204/00004/00	Nut	
10	081/12009/00	Belt Adjuster	Right
	081/12008/00	Belt Adjuster	Left
11	226/00010/00	Motor Spring	
12	206/00073/00	Bolt	
13	201/00010/00	Washer	
14	206/00118/00	Screw	
15	206/00011/00	Bolt	
16	204/00005/00	Nut	
17	203/00004/00	Washer	
18	080/00005/00	Washer	
19	206/00119/00	Bolt	

Chain Tension Adjuster

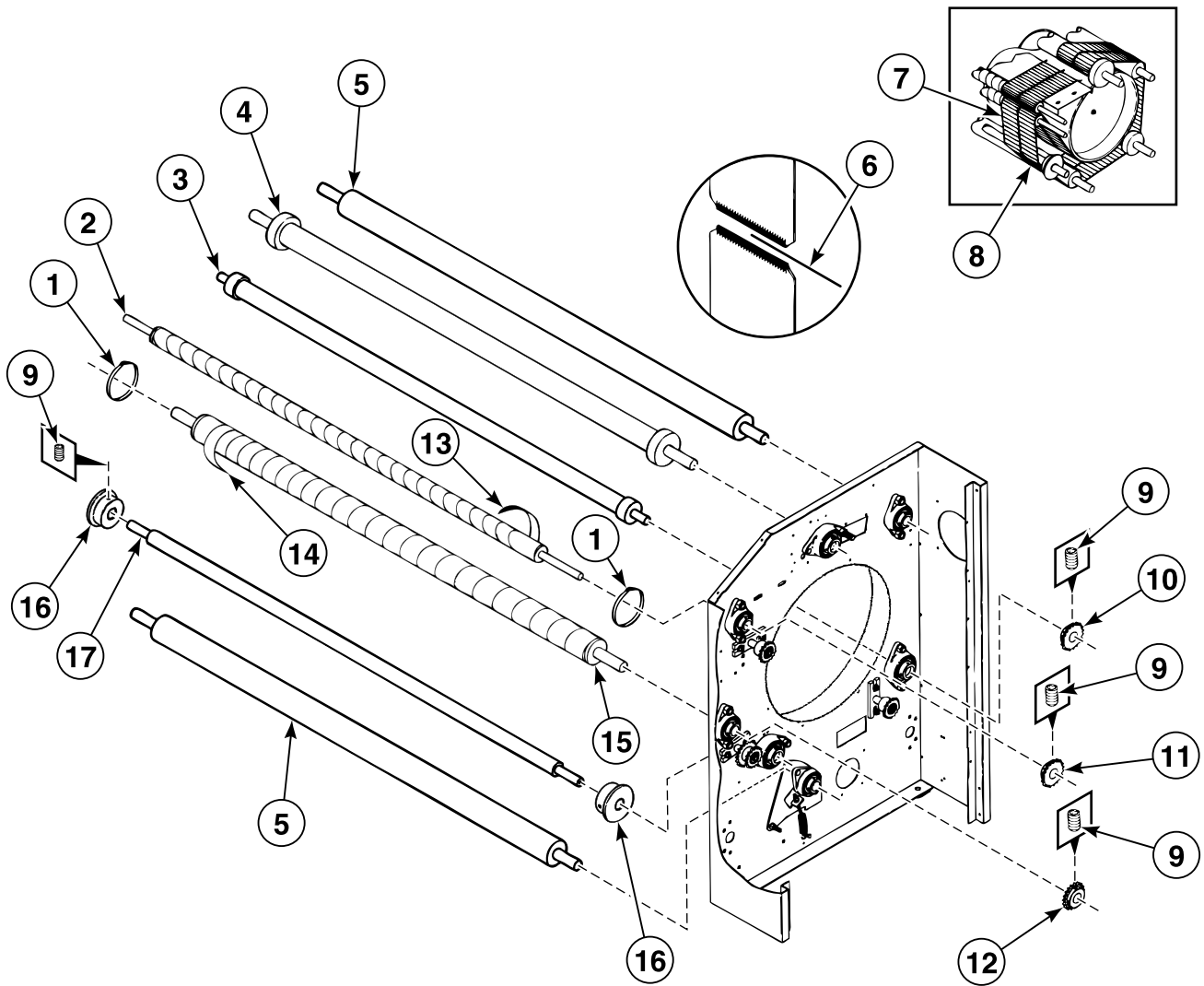


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Chain Tension Adjuster

REF	PART NO.	DESCRIPTION	COMMENTS
1	206/00119/00	Bolt	
2	080/00002/00	Wheel Support	
3	201/00010/00	Washer	
4	203/00002/00	Washer	
5	204/00003/00	Nut	
6	084/12022/00	Sprocket	
7	215/00018/00	Ball Bearing	
8	212/00033/00	Circlips	
9	084/00012/00	Sprocket	

Driving Rolls

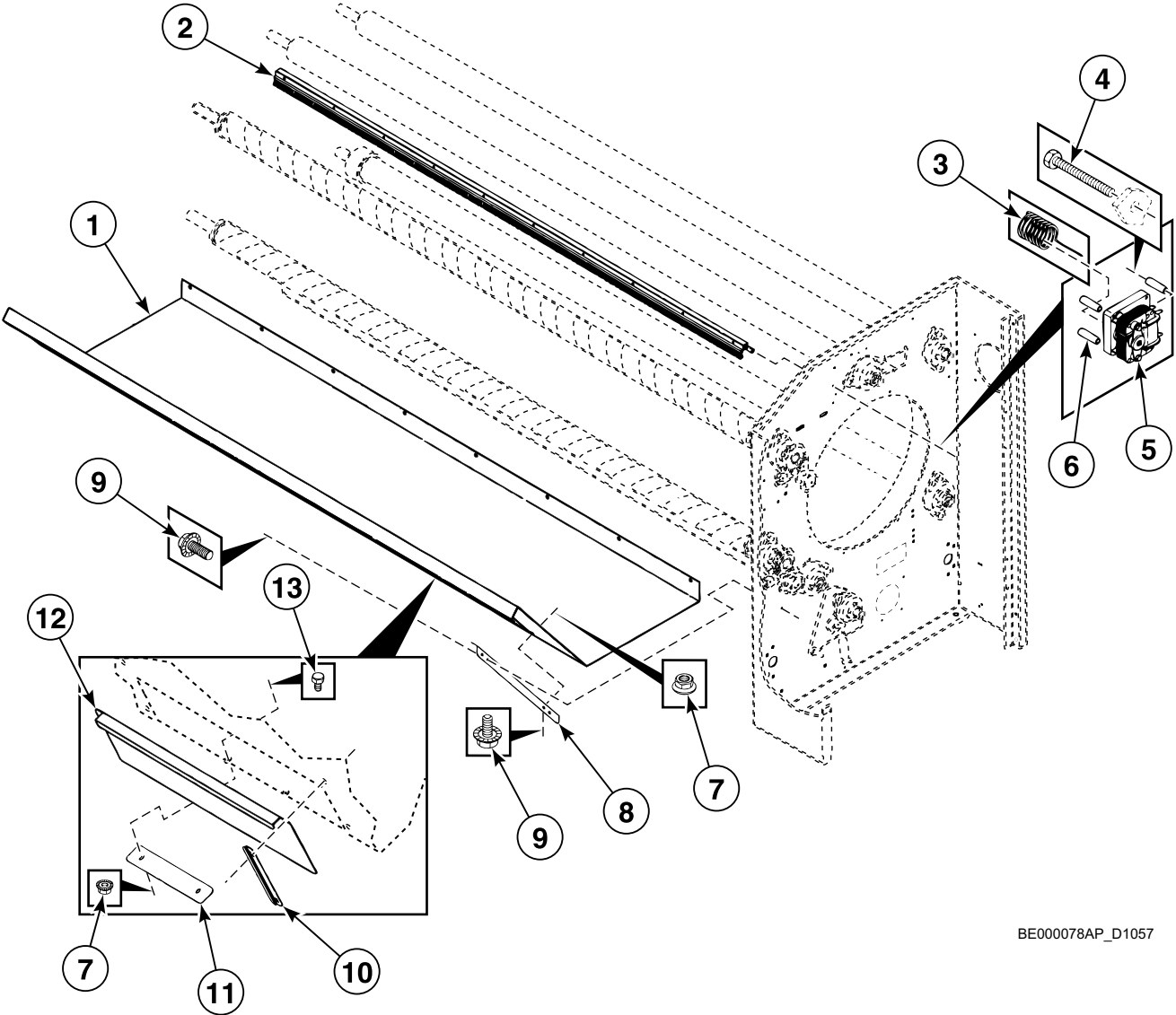


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Driving Rolls

REF	PART NO.	DESCRIPTION	COMMENTS
1	082/00009/00	Hose Clamp	
2	082/10006/05	Feeding Roll	Model DI1800/6
	082/11006/05	Feeding Roll	Model DI2200/6
	082/12006/05	Feeding Roll	Model DI2600/6
3	082/10004/10	Roll	Model DI1800/6
	082/11004/10	Roll	Model DI2200/6
	082/12004/10	Roll	Model DI2600/6
4	082/00004/20	Roll	Model DI1800/6
	082/11004/20	Roll	Model DI2200/6
	082/12004/20	Roll	Model DI2600/6
5	082/00004/00	Roll	Model DI1800/6
	082/11004/00	Roll	Model DI2200/6
	082/12004/00	Roll	Model DI2600/6
6	082/00008/02	Connecting Pin	
7	082/12008/10	Feeding Belt	
8	082/12007/00	Belt	
9	206/00031/00	Screw	
10	084/00011/00	Sprocket	
11	084/12028/00	Sprocket	
12	084/12011/00	Sprocket	
13	085/00021/11	Tape	Model DI1800/6
	085/00021/12	Tape	Model DI2200/6
	085/00021/08	Tape	Model DI2600/6
14	085/00021/09	Tape	Model DI1800/6
	085/00021/10	Tape	Model DI2200/6
	085/00021/04	Tape	Model DI2600/6
15	082/00005/02	Driving Roll	Model DI1800/6
	082/11005/02	Driving Roll	Model DI2200/6
	082/12005/02	Driving Roll	Model DI2600/6
16	080/12004/00	Cylinder Support	
17	082/10001/00	Roll	Model DI1800/6
	082/11001/00	Roll	Model DI2200/6
	082/12001/00	Roll	Model DI2600/6

Bottom Panel

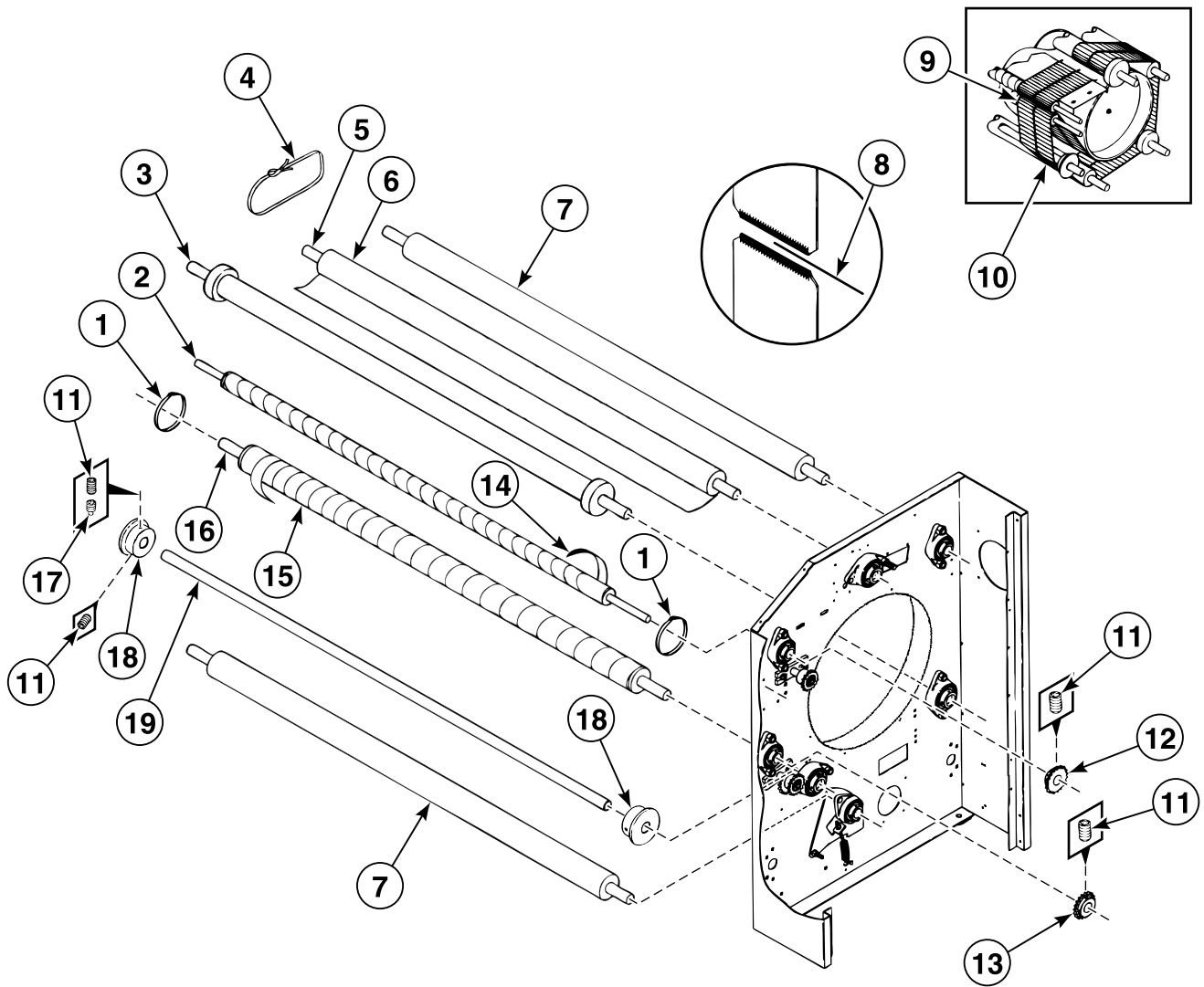


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Bottom Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	083/10002/00	Bottom Plate	Model DI1800/6
	083/11002/00	Bottom Plate	Model DI2200/6
	083/12002/00	Bottom Plate	Model DI2600/6
2	084/00025/00	Brush Holder	Model DI1800/6
	084/01025/00	Brush Holder	Model DI2200/6
	084/12025/00	Brush Holder	Model DI2600/6
3	209/00170/02	Drain Valve Spring	
4	206/00103/00	Bolt	
5	209/00170/06	Drain Valve Motor Assembly	
6	081/00030/00	Pipe	
7	206/00101/00	Nut	
8	083/00003/00	Support Plate	
9	206/00099/00	Bolt	
10	083/00004/00	Guide Plate	
11	083/00004/01	Stop Plate	
12	083/00005/00	Slide	
13	205/00104/00	Bolt	

Pressure Roll

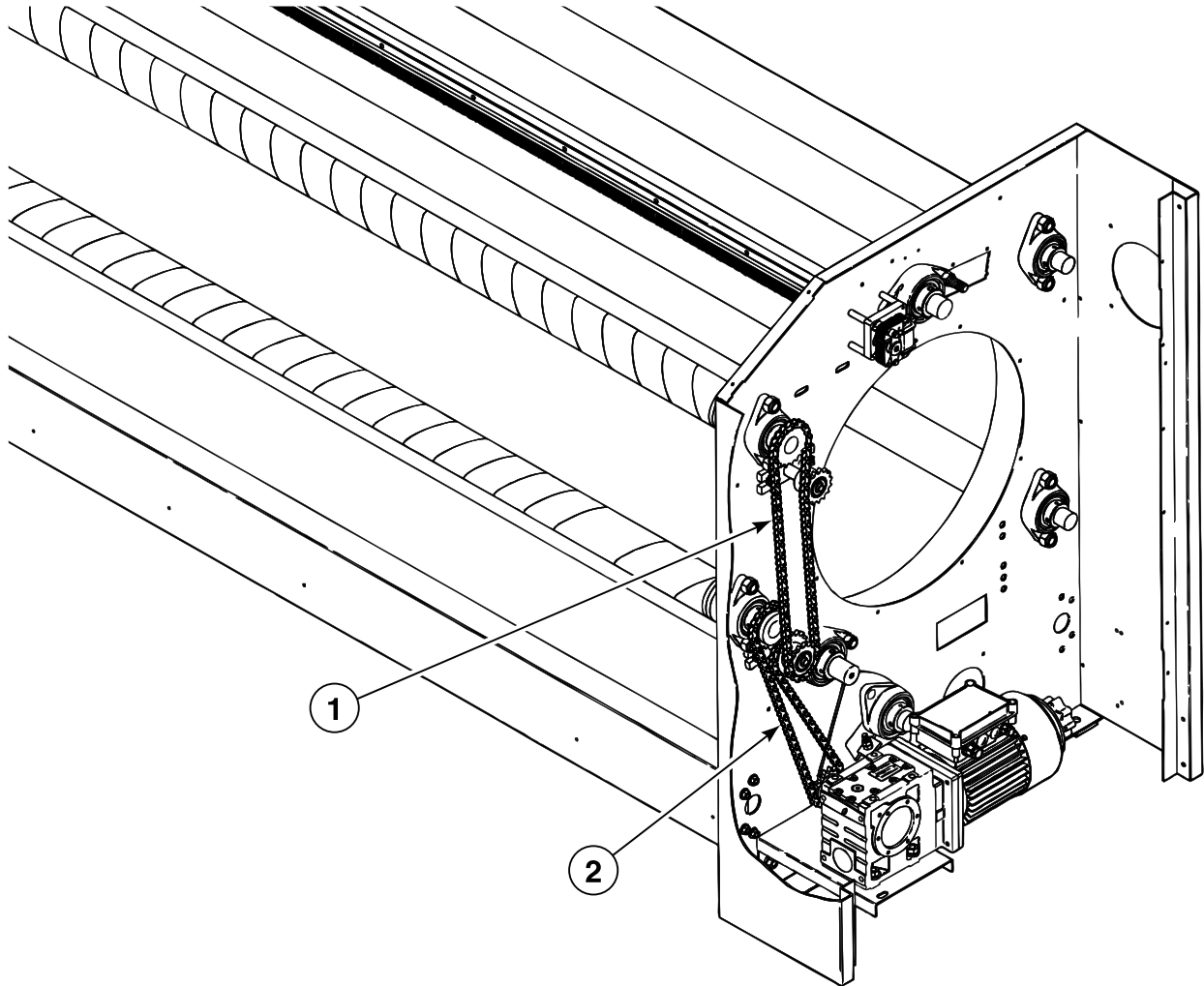


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Pressure Roll

REF	PART NO.	DESCRIPTION	COMMENTS
1	082/00009/00	Hose Clamp	
2	082/10006/05	Feeding Roll	Model DI1800/6
	082/11006/05	Feeding Roll	Model DI2200/6
	082/12006/05	Feeding Roll	Model DI2600/6
3	082/10004/10	Roll	Model DI1800/6
	082/11004/10	Roll	Model DI2200/6
	082/12004/10	Roll	Model DI2600/6
4	082/00016/00	Ribbon	
5	082/00011/00	Pressure Roll	Model DI1800/6
	082/01011/00	Pressure Roll	Model DI2200/6
	082/12017/00	Pressure Roll	Model DI2600/6
6	082/90001/00	Belt	Model DI1800/6
	082/91001/00	Belt	Model DI2200/6
	082/92001/00	Belt	Model DI2600/6
7	082/00004/00	Roll	Model DI1800/6
	082/11004/00	Roll	Model DI2200/6
	082/12004/00	Roll	Model DI2600/6
8	082/00007/01	Connecting Pin	95 mm
	082/00008/02	Connecting Pin	200 mm
9	082/12008/10	Feeding Belt	
10	082/12007/20	Ironing Belt	
11	206/00056/00	Screw	
12	084/00011/00	Sprocket	
13	084/12011/00	Sprocket	
14	085/00021/11	Tape	Model DI1800/6
	085/00021/12	Tape	Model DI2200/6
	085/00021/08	Tape	Model DI2600/6
15	085/00021/09	Tape	Model DI1800/6
	085/00021/10	Tape	Model DI2200/6
	085/00021/04	Tape	Model DI2600/6
16	082/00005/02	Driving Roll	Model DI1800/6
	082/11005/02	Driving Roll	Model DI2200/6
	082/12005/02	Driving Roll	Model DI2600/6
17	206/00031/00	Screw	
18	080/12004/00	Cylinder Support	
19	082/10001/00	Roll	Model DI1800/6
	082/11001/00	Roll	Model DI2200/6
	082/12001/00	Roll	Model DI2600/6

Driving Chains

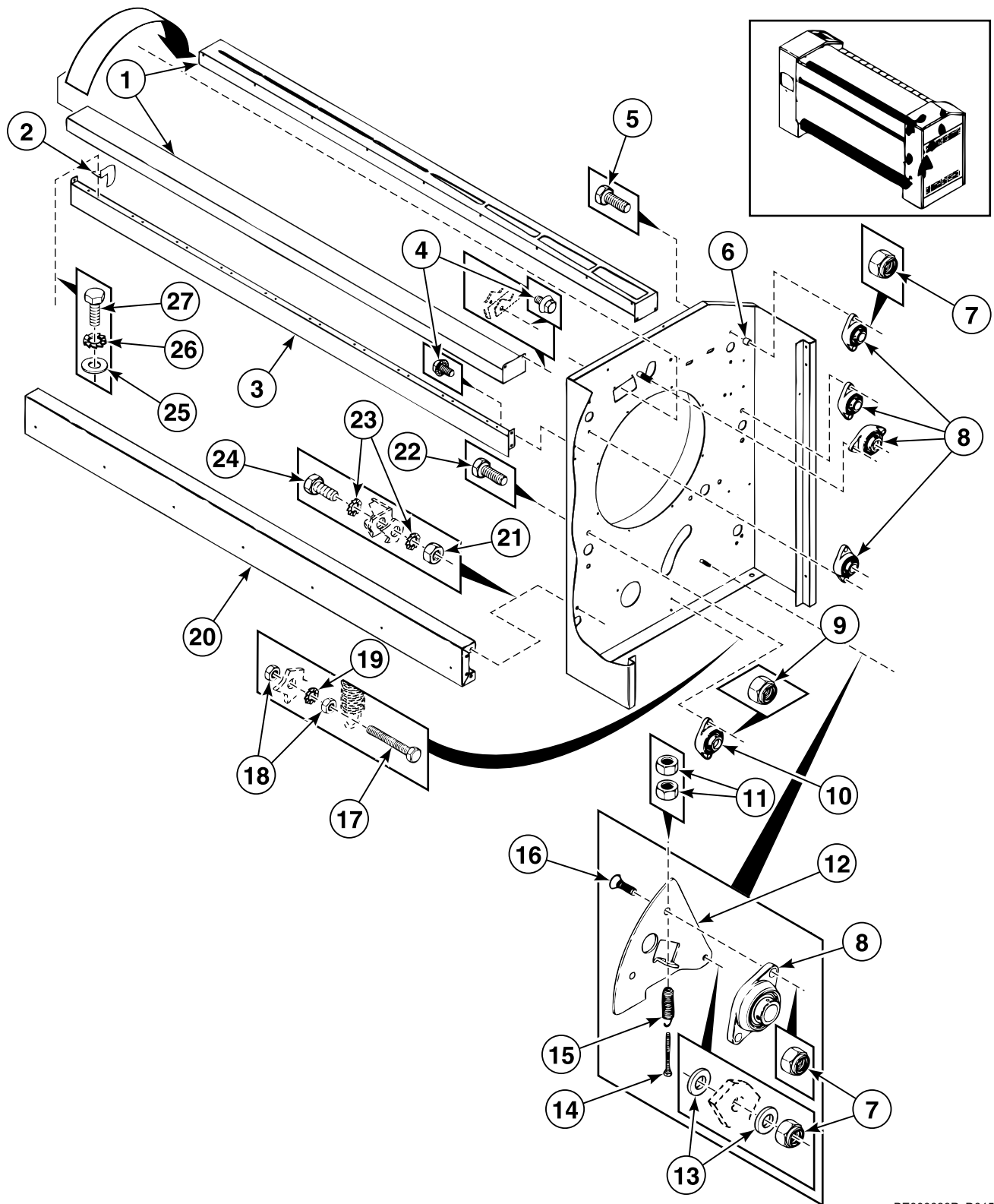


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Driving Chains

REF	PART NO.	DESCRIPTION	COMMENTS
1	084/12008/00	Chain	
2	084/12007/00	Chain	

Exhaust Channel - Without Guiding Ribbon System

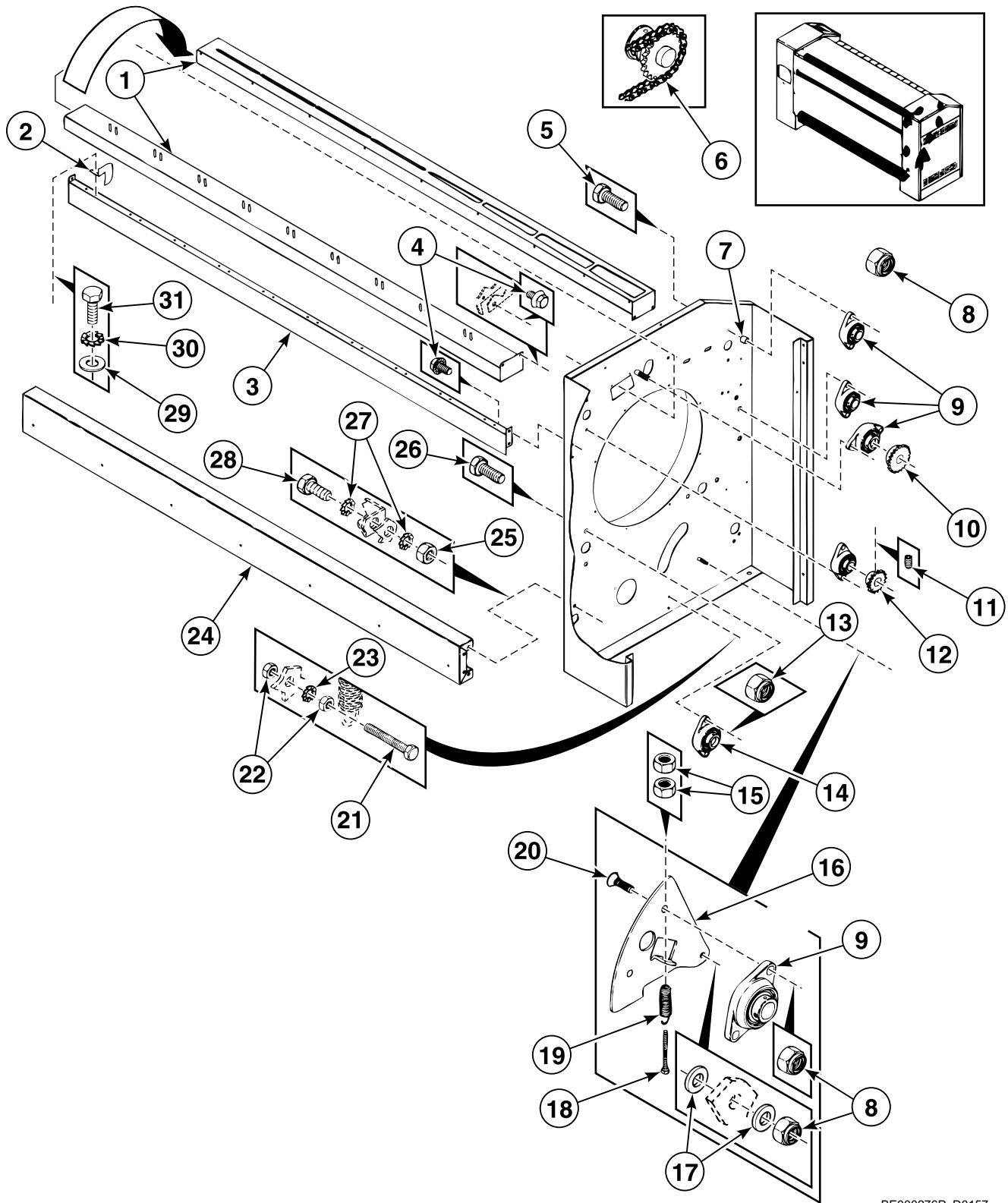


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Exhaust Channel - Without Guiding Ribbon System

REF	PART NO.	DESCRIPTION	COMMENTS
1	083/10202/00	Exhaust	Model DI1800/6
	083/11202/00	Exhaust	Model DI2200/6
	083/12202/00	Exhaust	Model DI2600/6
2	083/00217/02	Separating Plate	
3	083/00217/03	Lathe	Model DI1800/6
	083/01217/03	Lathe	Model DI2200/6
	083/12217/03	Lathe	Model DI2600/6
4	206/00099/00	Bolt	
5	205/00109/00	Screw	
6	080/00005/00	Washer	
7	204/00110/00	Nut	
8	084/00026/00	Ball Bearing	
9	204/00113/00	Nut	
10	084/00030/00	Ball Bearing	
11	204/00004/00	Nut	
12	081/12008/00	Belt Adjuster	Left
13	201/00010/00	Washer	
14	206/00073/00	Bolt	
15	226/00010/00	Motor Spring	
16	206/00118/00	Screw	
17	206/00011/00	Bolt	
18	204/00005/00	Nut	
19	203/00004/00	Washer	
20	081/10004/00	Crossbar	Model DI1800/6
	081/11004/00	Crossbar	Model DI2200/6
	081/12004/00	Crossbar	Model DI2600/6
21	204/00003/00	Nut	
22	206/00112/00	Bolt	
23	203/00002/00	Washer	
24	206/00006/00	Bolt	
25	201/00007/00	Washer	
26	203/00005/00	Washer	
27	205/00106/00	Bolt	

Exhaust Channel - With Ribbon Guidance System

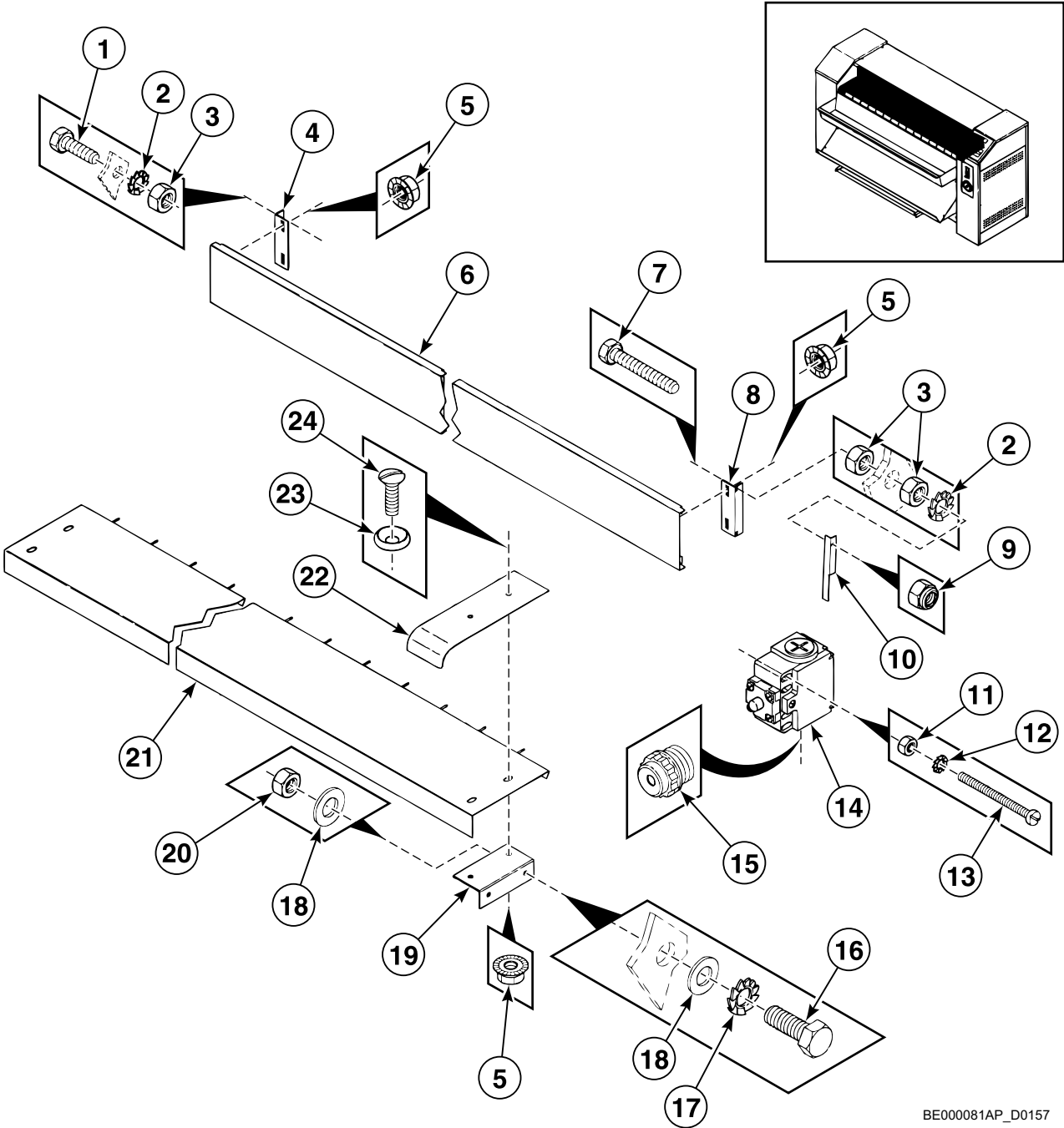


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Exhaust Channel - With Ribbon Guidance System

REF	PART NO.	DESCRIPTION	COMMENTS
1	083/10202/00	Exhaust	Model DI1800/6
	083/11202/00	Exhaust	Model DI2200/6
	083/12202/00	Exhaust	Model DI2600/6
2	083/00217/02	Separating Plate	
3	083/00217/03	Lathe	Model DI1800/6
	083/01217/03	Lathe	Model DI2200/6
	083/12217/03	Lathe	Model DI2600/6
4	206/00099/00	Bolt	
5	205/00109/00	Screw	
6	084/00067/00	Chain	
7	080/00005/00	Washer	
8	204/00110/00	Nut	
9	084/00026/00	Ball Bearing	
10	084/02011/00	Sprocket	
11	206/00056/00	Screw	
12	084/02012/00	Sprocket	
13	204/00113/00	Nut	
14	084/00030/00	Ball Bearing	
15	204/00004/00	Nut	
16	081/12008/00	Belt Adjuster	Left
	081/12009/00	Belt Adjuster	Right
17	201/00010/00	Washer	
18	206/00073/00	Bolt	
19	226/00010/00	Motor Spring	
20	206/00118/00	Screw	
21	206/00011/00	Bolt	
22	204/00005/00	Nut	
23	203/00004/00	Washer	
24	081/10004/00	Crossbar	Model DI1800/6
	081/11004/00	Crossbar	Model DI2200/6
	081/12004/00	Crossbar	Model DI2600/6
25	204/00003/00	Nut	
26	206/00112/00	Bolt	
27	203/00002/00	Washer	
28	206/00006/00	Bolt	
29	201/00007/00	Washer	
30	203/00005/00	Washer	
31	205/00106/00	Bolt	

Finger Protection Panel

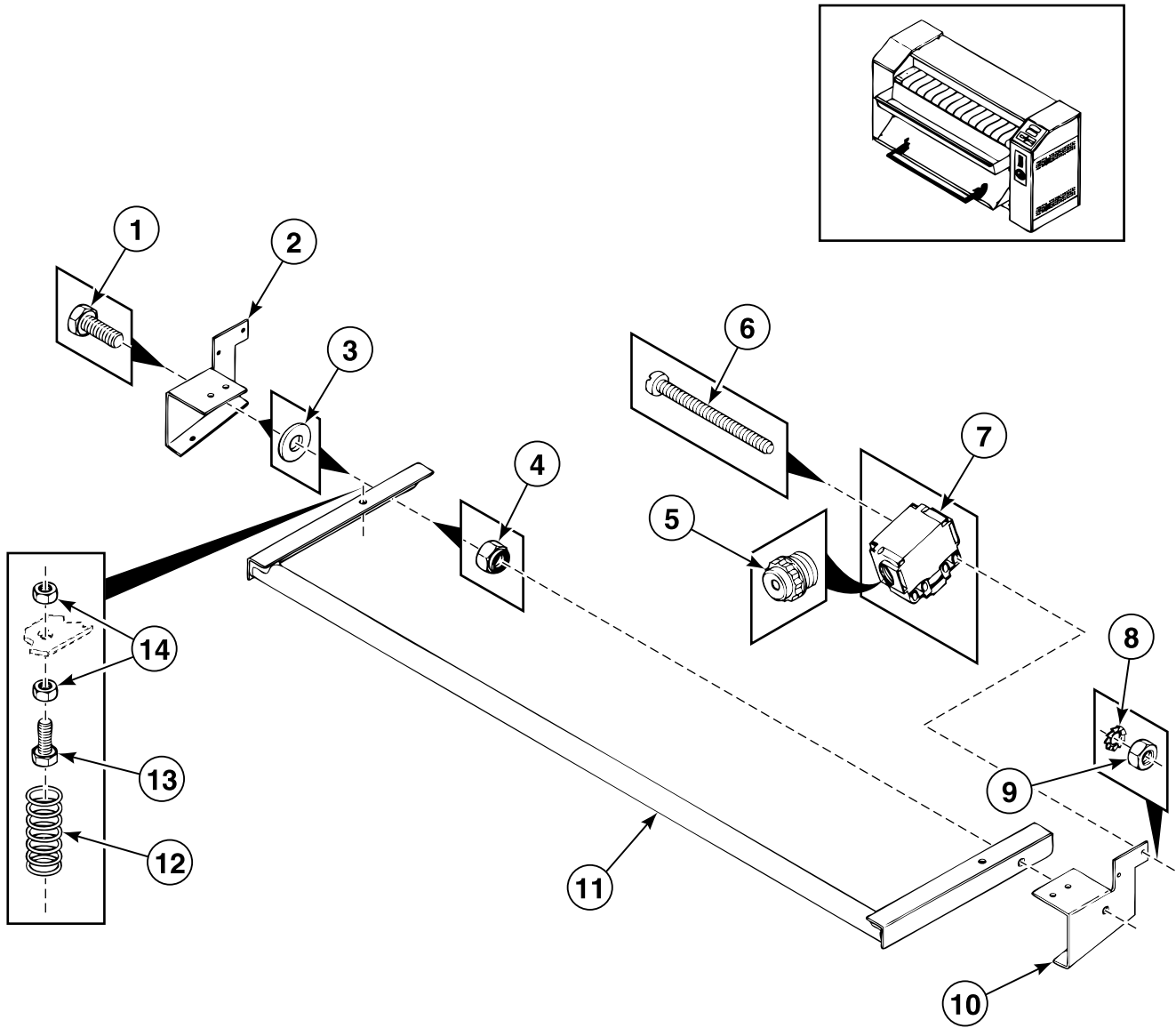


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Finger Protection Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	206/00014/00	Bolt	
2	203/00004/00	Washer	
3	204/00005/00	Nut	
4	083/00210/05	Side Piece	
5	206/00101/00	Nut	
6	083/00210/00	Finger Protection Panel	Model DI1800/6
	083/01210/00	Finger Protection Panel	Model DI2200/6
	083/12210/00	Finger Protection Panel	Model DI2600/6
7	206/00011/00	Bolt	
8	083/00210/06	Side Piece	
9	204/00009/00	Nut	
10	083/00219/00	Microswitch	
11	204/00007/00	Nut	
12	203/00006/00	Washer	
13	207/00121/00	Screw	
14	209/00327/00	Limit Switch	
15	211/00132/00	Nut	
16	206/00006/00	Bolt	
17	203/00002/00	Washer	
18	201/00010/00	Washer	
19	083/00212/01	Feeding Table Support	
20	204/00003/00	Nut	
21	083/00212/00	Feeding Table	Model DI1800/6
	083/01212/00	Feeding Table	Model DI2200/6
	083/12212/00	Feeding Table	Model DI2600/6
22	083/00220/00	Screen Plate	
23	208/00009/00	Washer	
24	207/00112/00	Screw	

Pedal

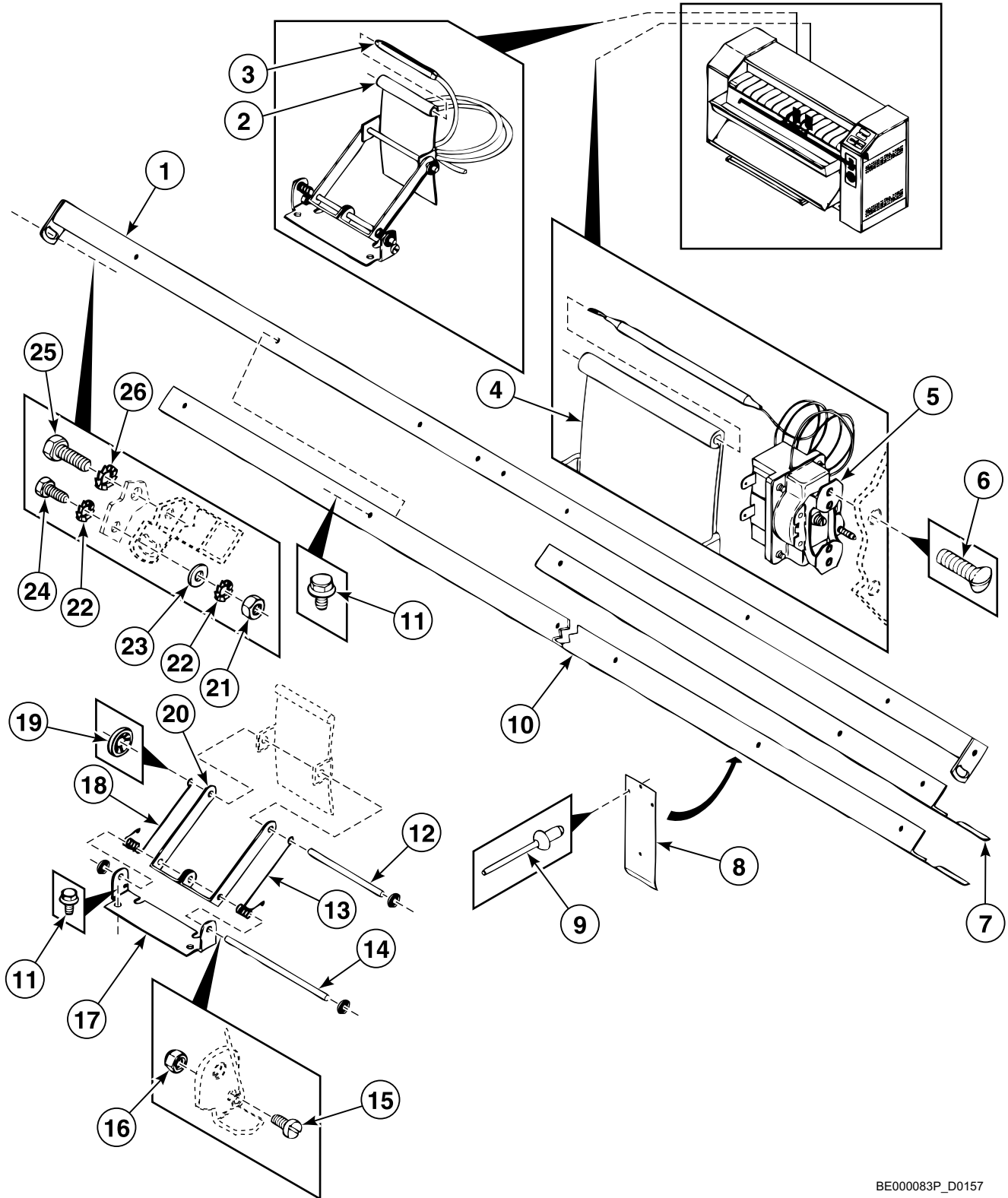


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Pedal

REF	PART NO.	DESCRIPTION	COMMENTS
1	206/00006/00	Bolt	
2	081/00010/00	Pedal Support	
3	201/00010/00	Washer	
4	204/00110/00	Nut	
5	211/00132/00	Nut	
6	207/00021/00	Screw	
7	209/00327/00	Limit Switch	
8	203/00006/00	Washer	
9	204/00007/00	Nut	
10	081/00011/00	Pedal Support	
11	081/00020/00	Pedal	Model DI1800/6
	081/01020/00	Pedal	Model DI2200/6
	081/12020/00	Pedal	Model DI2600/6
12	084/00015/00	Compression Spring	
13	206/00009/00	Bolt	
14	204/00004/00	Nut	

Temperature Detection

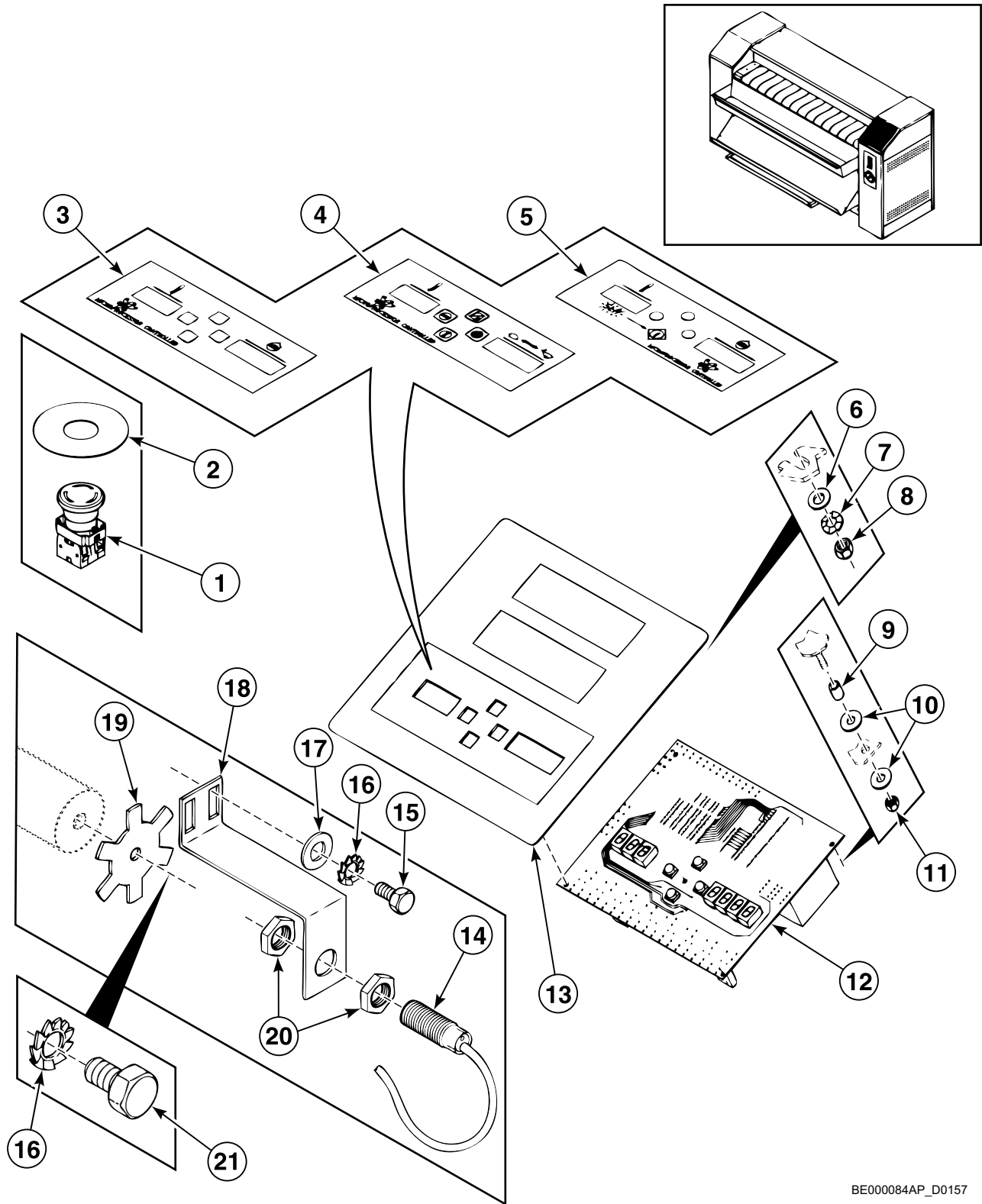


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Temperature Detection

REF	PART NO.	DESCRIPTION	COMMENTS
1	081/00025/20	Scraper Support	Model DI1800/6
	081/01025/20	Scraper Support	Model DI2200/6
	081/12025/04	Scraper Support	Model DI2600/6
2	081/12022/00	Thermostat Plate	
3	085/00015/00	Thermostat	
4	081/00022/01	Guide Plate	
5	085/00007/00	Safety Thermostat	
6	207/00120/00	Screw	
7	081/12025/06	L-Profile	
8	081/00025/02	Scraper	
9	208/00017/00	Rivet	
10	081/00025/05	Support Bracket	Model DI1800/6
	081/01025/05	Support Bracket	Model DI2200/6
	081/12025/05	Support Bracket	Model DI2600/6
11	206/00099/00	Bolt	
12	081/00024/00	Axle	
13	083/00242/00	Compression Spring	
14	081/00023/01	Hinge Pin	
15	207/00020/00	Screw	
16	204/00114/00	Nut	
17	083/00240/00	Mounting Piece	
18	083/00241/00	Compression Spring	
19	208/00022/00	Nut	
20	083/00239/00	Thermostat Bracket	
21	204/00004/00	Nut	
22	203/00003/00	Washer	
23	202/00002/00	Washer	
24	206/00042/00	Bolt	
25	206/00006/00	Bolt	
26	203/00002/00	Washer	

Operating Panel

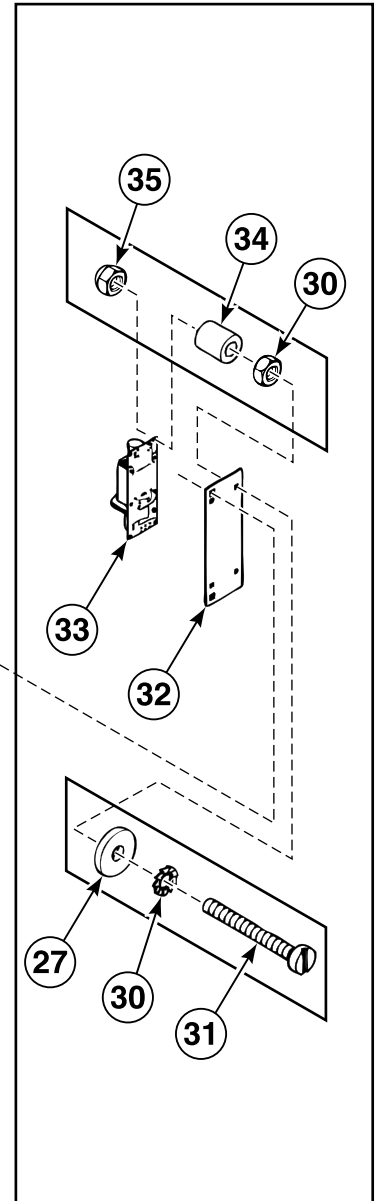
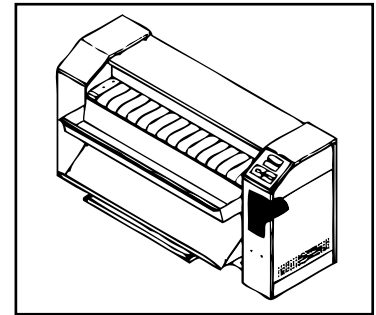
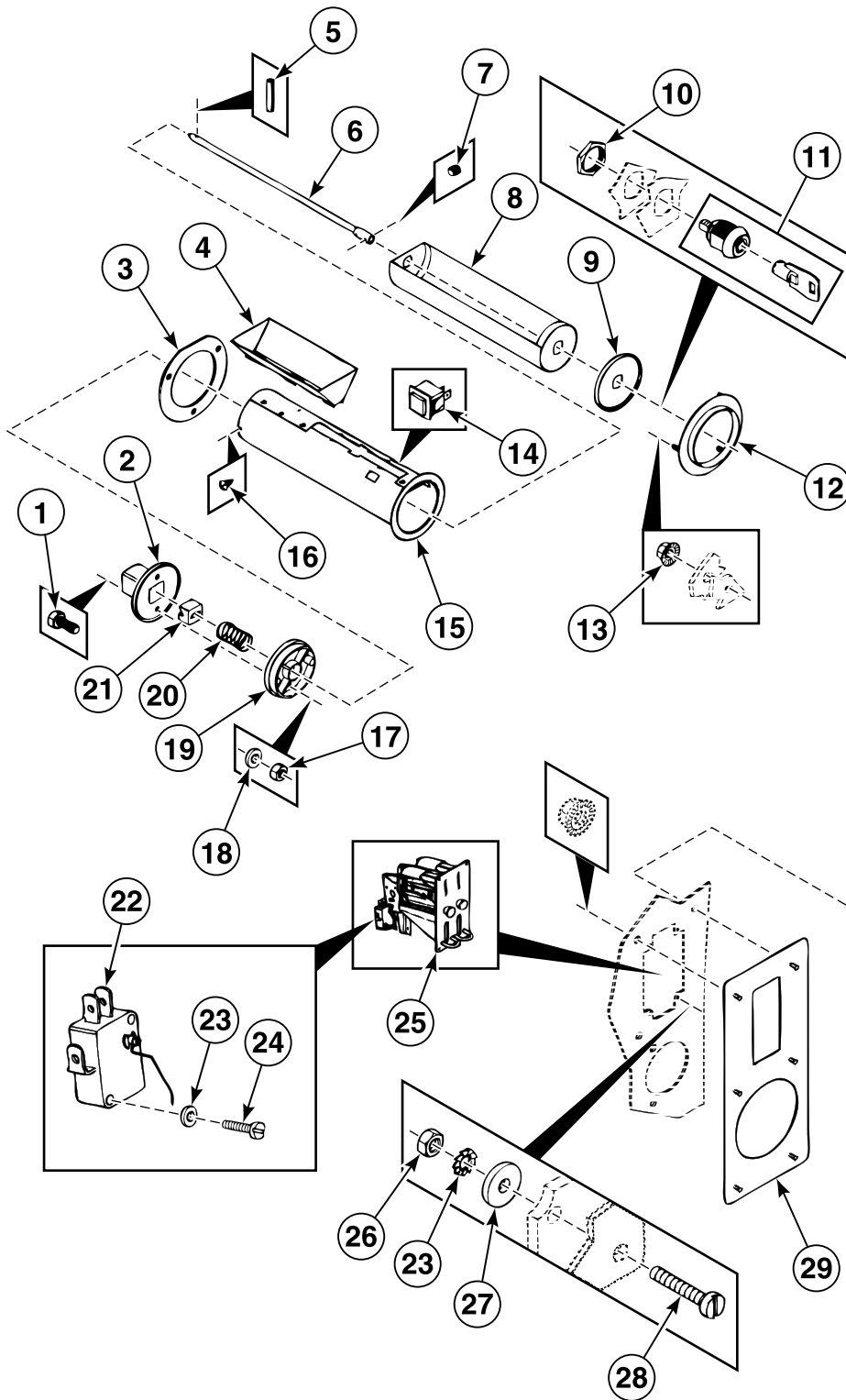


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Operating Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	209/00248/00	Mushroom Pushbutton	
2	209/00329/00	Circular Disk	No Stop
	209/00330/00	Circular Disk	Emergency Stop
	209/00331/00	Circular Disk	No Stop
	209/00332/00	Circular Disk	Emergency Stop
3	229/00256/00	Control Pad	
4	229/00247/00	Control Pad	
5	229/00275/00	Payment System Label	
6	202/00004/00	Washer	
7	203/00006/00	Washer	
8	204/00007/00	Nut	
9	221/00116/00	Tube	
10	223/00123/00	Washer	
11	204/00008/00	Nut	
12	209/00397/10-1	Main Board Kit	
13	081/00014/00	Operating Panel	
14	209/00400/00	Speed Detector	
15	206/00015/00	Bolt	
16	203/00004/00	Washer	
17	202/00101/00	Washer	
18	083/00243/00	Support Bracket	
19	083/00244/00	Disk	
20	204/00002/00	Nut	
21	205/00107/00	Bolt	

Coin Meter - Coin Models

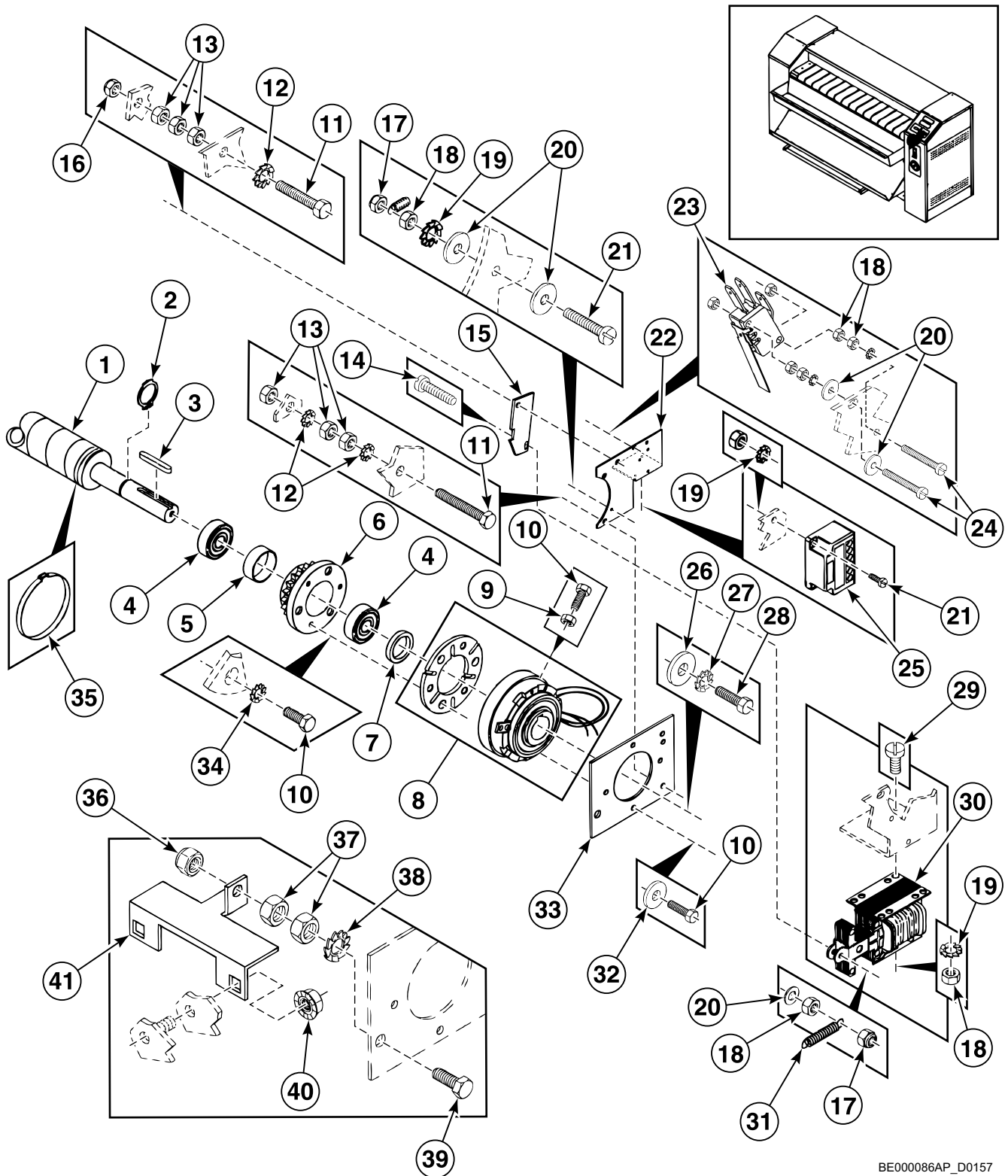


BE000085P_D0157

Coin Meter - Coin Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	206/00033/00	Bolt	
2	211/00070/01	Outer Cabinet Lock	
3	111/00100/00	Coin Box Ring Assembly	
4	211/00071/00	Coin Box	
5	208/00013/00	Roll Pin	
6	111/00069/00	Spindle	
7	206/00038/00	Screw	
8	211/00101/00	Coin Box	
9	111/00068/00	Front Plate	
10	211/00065/01	Nut	
11	211/00065/00	Coin Box Lock	
12	111/00066/00	Coin Box Ring	
13	206/00101/00	Nut	
14	209/00396/00	Pushbutton	
15	211/00100/00	Outer Coin Box	
16	208/00007/00	Screw	
17	204/00005/00	Nut	
18	203/00004/00	Washer	
19	211/00070/03	Inner Coin Box	
20	211/00070/04	Spring	
21	211/00070/02	Washer	
22	209/00060/12	Coin Drop Microswitch	
23	203/00007/00	Washer	
24	207/00009/00	Screw	
25	209/00305/00	Coin Meter	
26	204/00008/00	Nut	
27	202/00004/00	Washer	
28	207/00108/00	Screw	
29	083/00233/00	Support Plate	
30	203/00006/00	Washer	
31	207/00031/00	Screw	
32	111/00953/00	Assembly Plate	
33	209/00451/00	Printboard	
34	211/00122/00	Standoff	
35	204/00114/00	Nut	

Coupling for Insert System - Coin Models

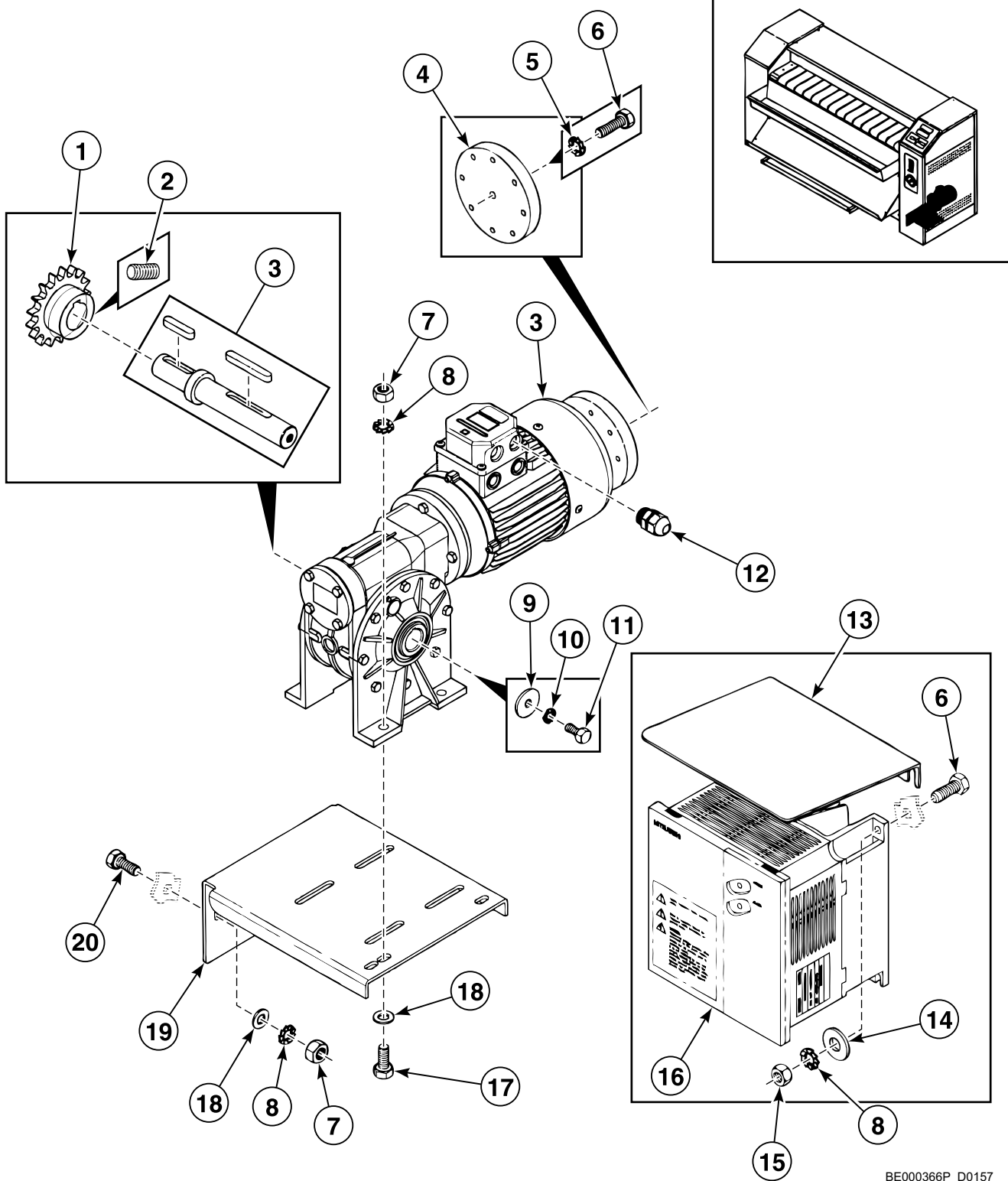


BE000086AP_D0157

Coupling for Insert System - Coin Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	082/10006/00	Feeding Roll	Model DI1800/6
	082/11006/00	Feeding Roll	Model DI2200/6
	082/12006/00	Feeding Roll	Model DI2600/6
2	212/00035/00	Circlips	
3	216/00007/00	Cylinder Shaft Key	
4	215/00019/00	Ball Bearing	
5	084/12032/00	Ring	
6	084/12013/00	Magnet	
7	080/12003/01	Magnet	
8	085/00022/00	Magnet	
9	204/00006/00	Nut	
10	205/00106/00	Bolt	
11	206/00114/00	Bolt	
12	203/00004/00	Washer	
13	204/00005/00	Nut	
14	207/00009/00	Screw	
15	083/00234/02	Hook Lock Plate	
16	204/00009/00	Nut	
17	204/00116/00	Nut	
18	204/00008/00	Nut	
19	203/00007/00	Washer	
20	202/00004/00	Washer	
21	207/00022/00	Screw	
22	083/00234/01	Support Bracket	
23	209/00334/00	Microswitch	
24	207/00014/00	Screw	
25	085/00001/02	Rectifier	
26	201/00003/00	Washer	
27	203/00001/00	Washer	
28	206/00004/00	Bolt	
29	207/00010/00	Screw	
30	209/00017/00	Door Interlock Coil	
31	083/00234/03	Spring	
32	202/00003/00	Washer	
33	083/12255/00	Assembly Plate	
34	203/00005/00	Washer	
35	082/00009/00	Hose Clamp	
36	204/00109/00	Nut	
37	204/00004/00	Nut	
38	203/00003/00	Washer	
39	206/00009/00	Bolt	
40	206/00101/00	Nut	
41	083/12256/00	Blocking Piece	

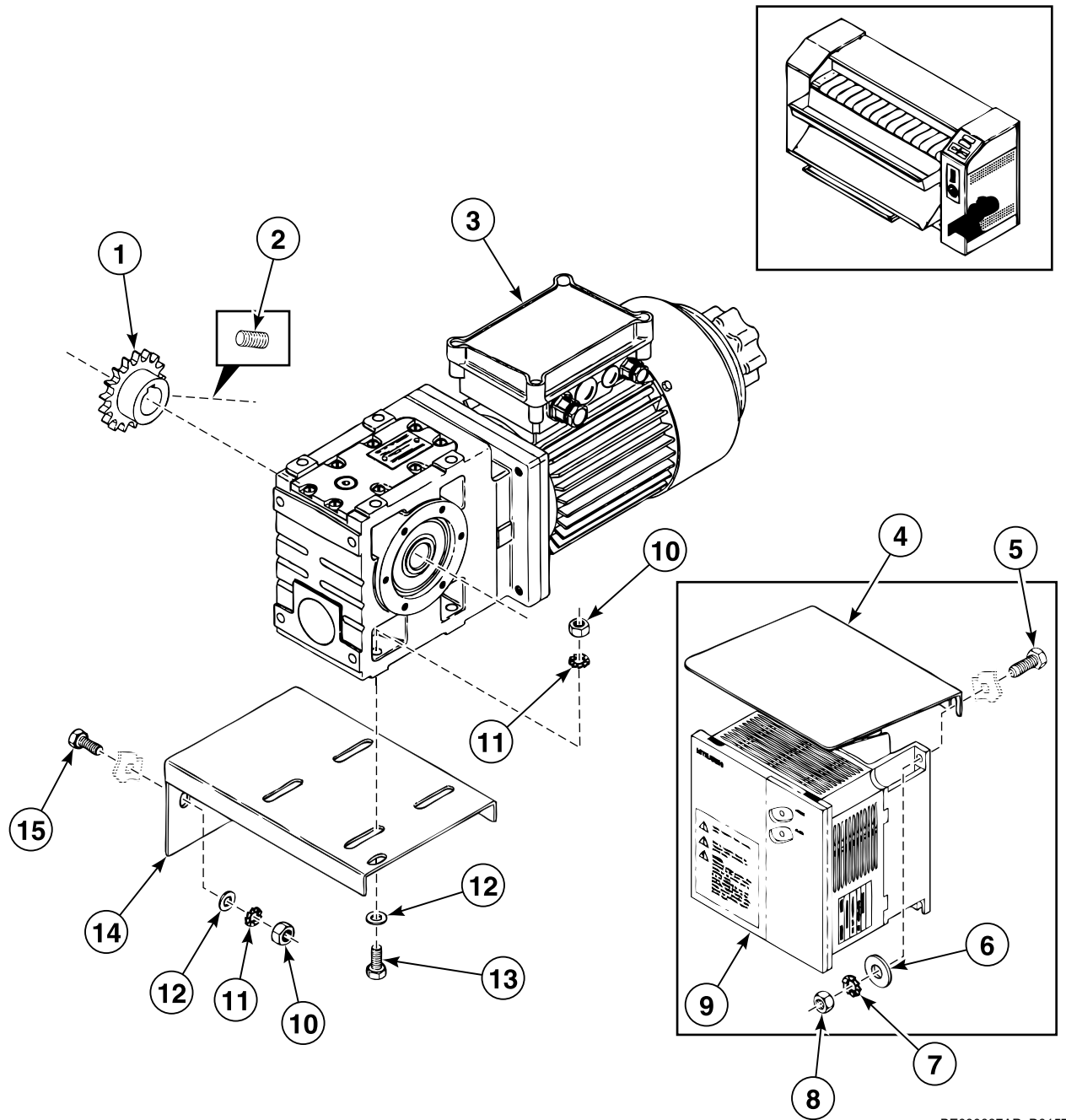
Motor - DI1800/6 Models



Motor - DI1800/6 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	084/12010/00	Sprocket	
2	206/00056/00	Screw	
3	085/01003/00	Drive Motor	
4	084/00005/01	Disk	
5	203/00005/00	Washer	
6	205/00106/00	Bolt	
7	204/00003/00	Nut	
8	203/00002/00	Washer	
9	084/00006/03	Washer	
10	203/00003/00	Washer	
11	206/00010/00	Bolt	
12	211/00117/00	Cordlock	
13	083/00247/10	Cap	
14	202/00101/00	Washer	
15	204/00107/00	Nut	
16	227/00228/00	Inverter Drive	
17	206/00005/00	Bolt	
18	201/00010/00	Washer	
19	081/01027/00	Support Bracket	
20	206/00006/00	Bolt	

Motor - DI2200/6 and DI2600/6 Models

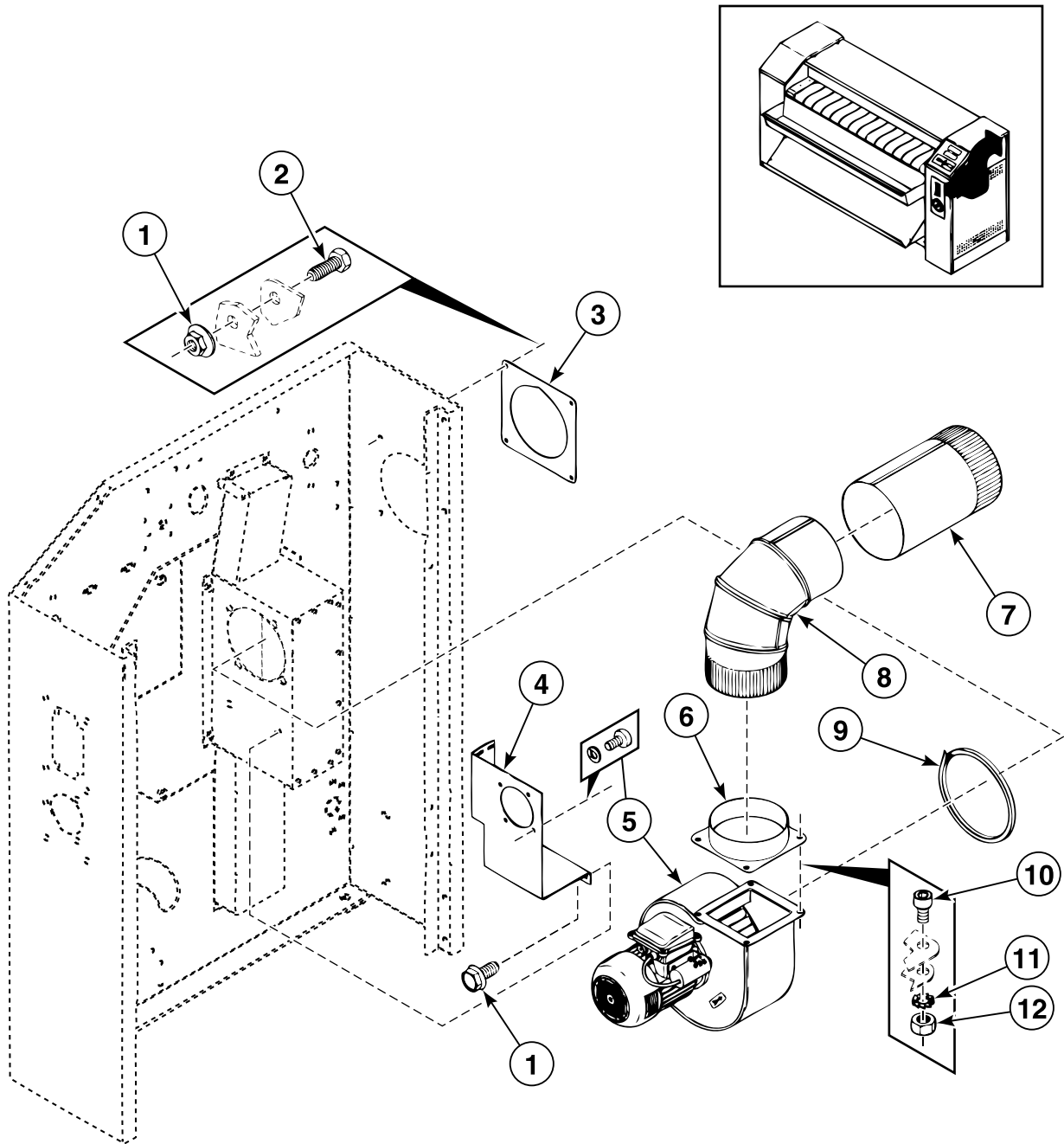


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Motor - DI2200/6 and DI2600/6 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	084/12009/00	Sprocket	
2	206/00056/00	Screw	
3	084/12005/10	Drive Motor	
4	083/00247/10	Cap	
5	205/00106/00	Bolt	
6	202/00101/00	Washer	
7	203/00005/00	Washer	
8	204/00107/00	Nut	
9	227/00228/00	Inverter Drive	
10	204/00003/00	Nut	
11	203/00002/00	Washer	
12	201/00010/00	Washer	
13	206/00005/00	Bolt	
14	081/12027/00	Support Bracket	
15	206/00006/00	Bolt	

Fan

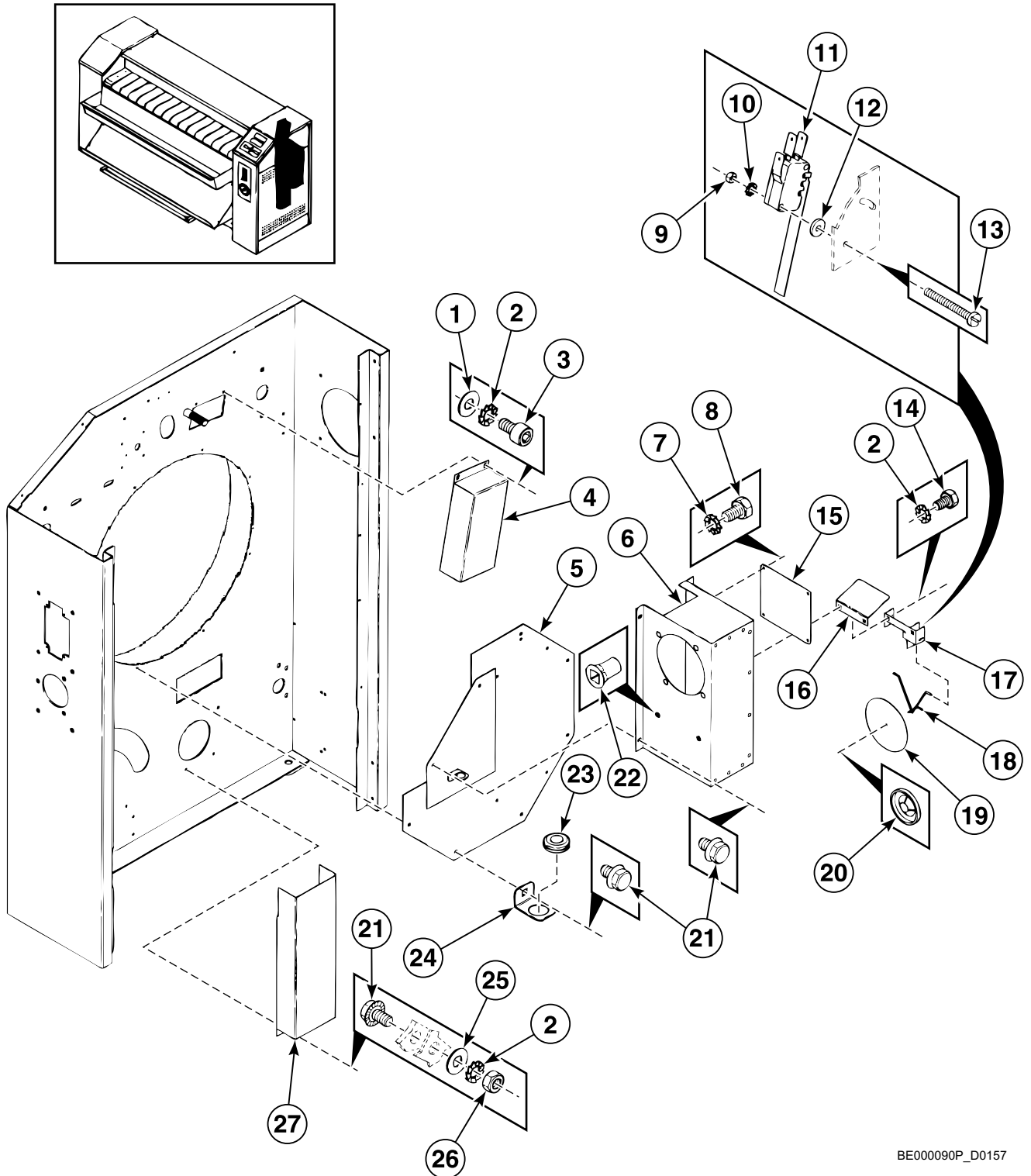


BE000089P_D0157

Fan

REF	PART NO.	DESCRIPTION	COMMENTS
1	206/00099/00	Bolt	
2	205/00104/00	Bolt	
3	083/12237/00	Exhaust Plate	
4	083/12235/00	Support Bracket	
5	085/12002/00	Fan	230 Volt/60 Hertz
	085/12003/00	Fan	230 Volt/50 Hertz
6	083/12235/10	Fan Plate	
7	710/00058/15	Exhaust Pipe	
8	710/00059/05	Bend	
9	246/00092/00	Gasket	
10	206/00081/00	Screw	
11	203/00003/00	Washer	
12	204/00004/00	Nut	

Draught Valve

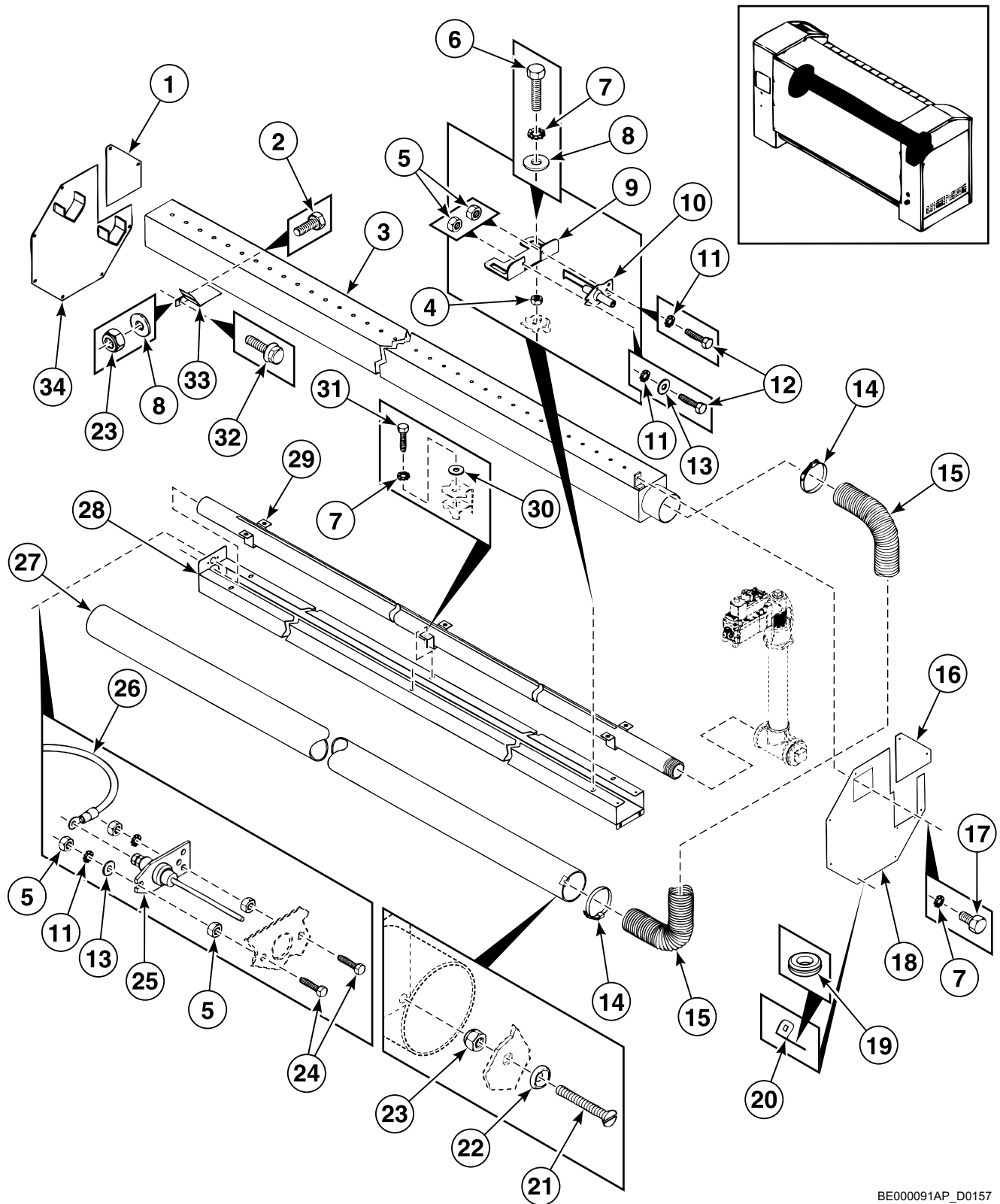


BE000090P_D0157

Draught Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	202/00101/00	Washer	
2	203/00004/00	Washer	
3	206/00074/00	Screw	
4	083/12206/00	Connecting Piece	
5	083/12208/00	Side Plate	
6	083/12203/00	Vacuum Chamber	
7	203/00006/00	Washer	
8	205/00113/00	Bolt	
9	204/00008/00	Nut	
10	203/00007/00	Washer	
11	271/36954/00	Microswitch	
12	223/00123/00	Washer	
13	207/00108/00	Screw	
14	206/00015/00	Bolt	
15	083/12203/03	Support Plate	
16	083/00245/00	Cap	
17	083/00008/00	Support Bracket	
18	083/00205/00	Hook	
19	083/00204/00	Valve	
20	208/00018/00	Fastener	
21	206/00099/00	Bolt	
22	204/00302/00	Nut	
23	225/00019/00	Holder	
24	083/00229/00	Hook	
25	202/00106/00	Washer	
26	204/00005/00	Nut	
27	083/12206/10	Connecting Piece	

Gas Heating System

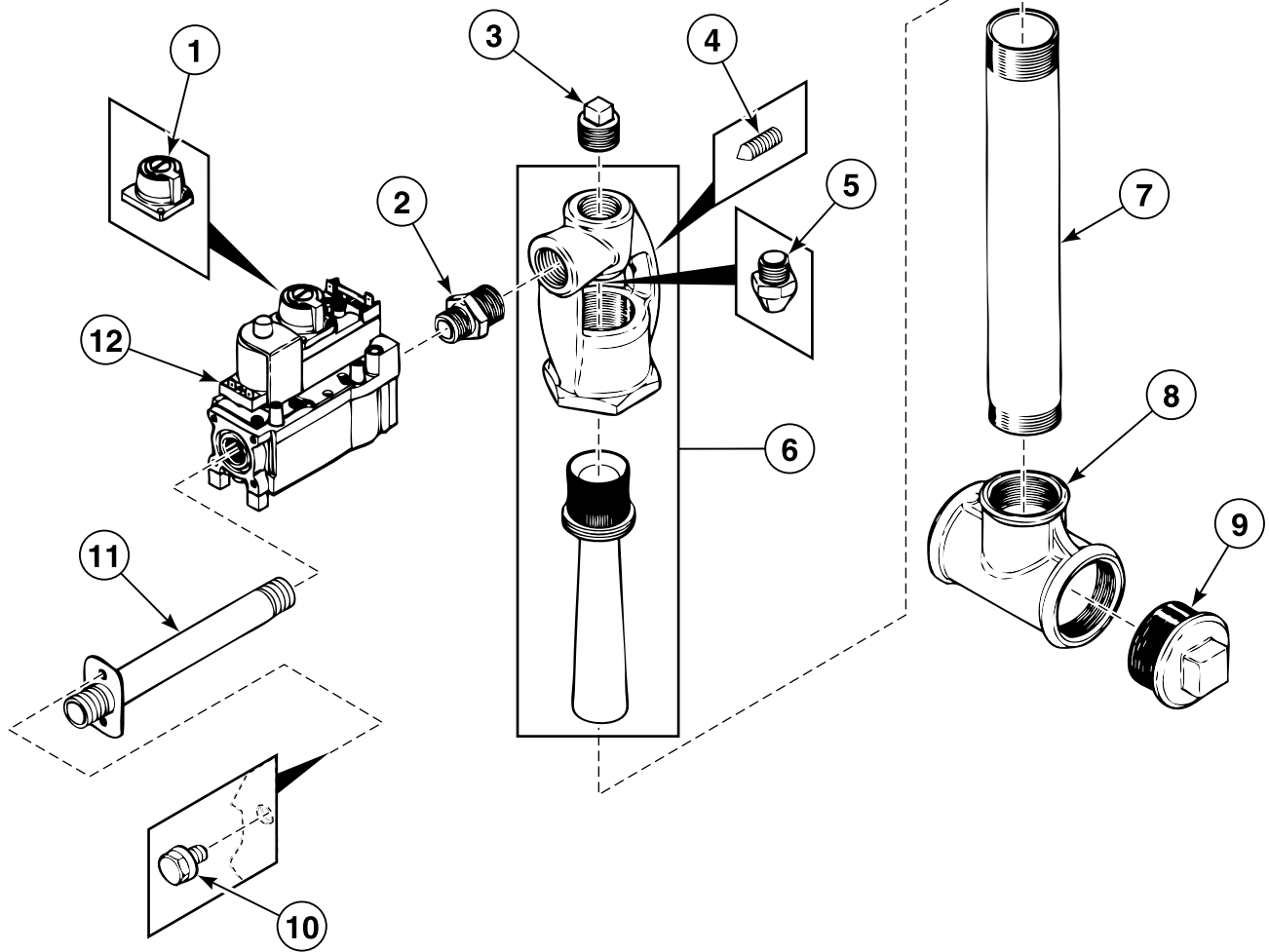
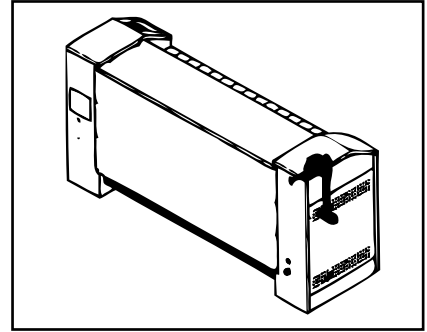


BE000091AP_D0157

Gas Heating System

REF	PART NO.	DESCRIPTION	COMMENTS
1	083/12223/00	Side Panel	
2	206/00014/00	Bolt	
3	083/10009/00	Exhaust Channel	Model DI1800/6
	083/11009/00	Exhaust Channel	Model DI2200/6
	083/12009/10	Exhaust Channel	Model DI2600/6
4	204/00005/00	Nut	
5	204/00007/00	Nut	
6	206/00086/00	Screw	
7	203/00004/00	Washer	
8	201/00007/00	Washer	
9	083/00226/00	Support Bracket	
10	085/00014/00	Ignition Electrode	
11	203/00006/00	Washer	
12	205/00113/00	Bolt	
13	202/00004/00	Washer	
14	223/00023/00	Hose Clamp	
15	084/12018/00	Exhaust Pipe	
16	083/12221/10	Side Plate	
17	205/00107/00	Bolt	
18	083/12221/00	Side Plate	
19	225/00019/00	Holder	
20	083/00229/00	Hook	
21	207/00119/00	Screw	
22	208/00009/00	Washer	
23	204/00009/00	Nut	
24	206/00088/00	Bolt	
25	085/00013/00	Electrode	
26	085/00012/04A	Cable	
27	083/10010/00	Exhaust Channel	Model DI1800/6
	083/11010/10	Exhaust Channel	Model DI2200/6
	083/12010/10	Exhaust Channel	Model DI2600/6
28	083/10224/00	Air Intake Channel	Model DI1800/6
	083/11224/00	Air Intake Channel	Model DI2200/6
	083/12224/00	Air Intake Channel	Model DI2600/6
29	084/10016/00	Gas Burner	1750 mm; Model DI1800/6
	084/11016/00	Gas Burner	2150 mm; Model DI2200/6
	084/12016/00	Gas Burner	2550 mm; Model DI2600/6
30	202/00106/00	Washer	
31	205/00105/00	Bolt	
32	206/00099/00	Bolt	
33	083/00202/04	Support Bracket	
34	083/10222/00	Side Plate	
	083/12222/00	Side Plate	

Gas Valve

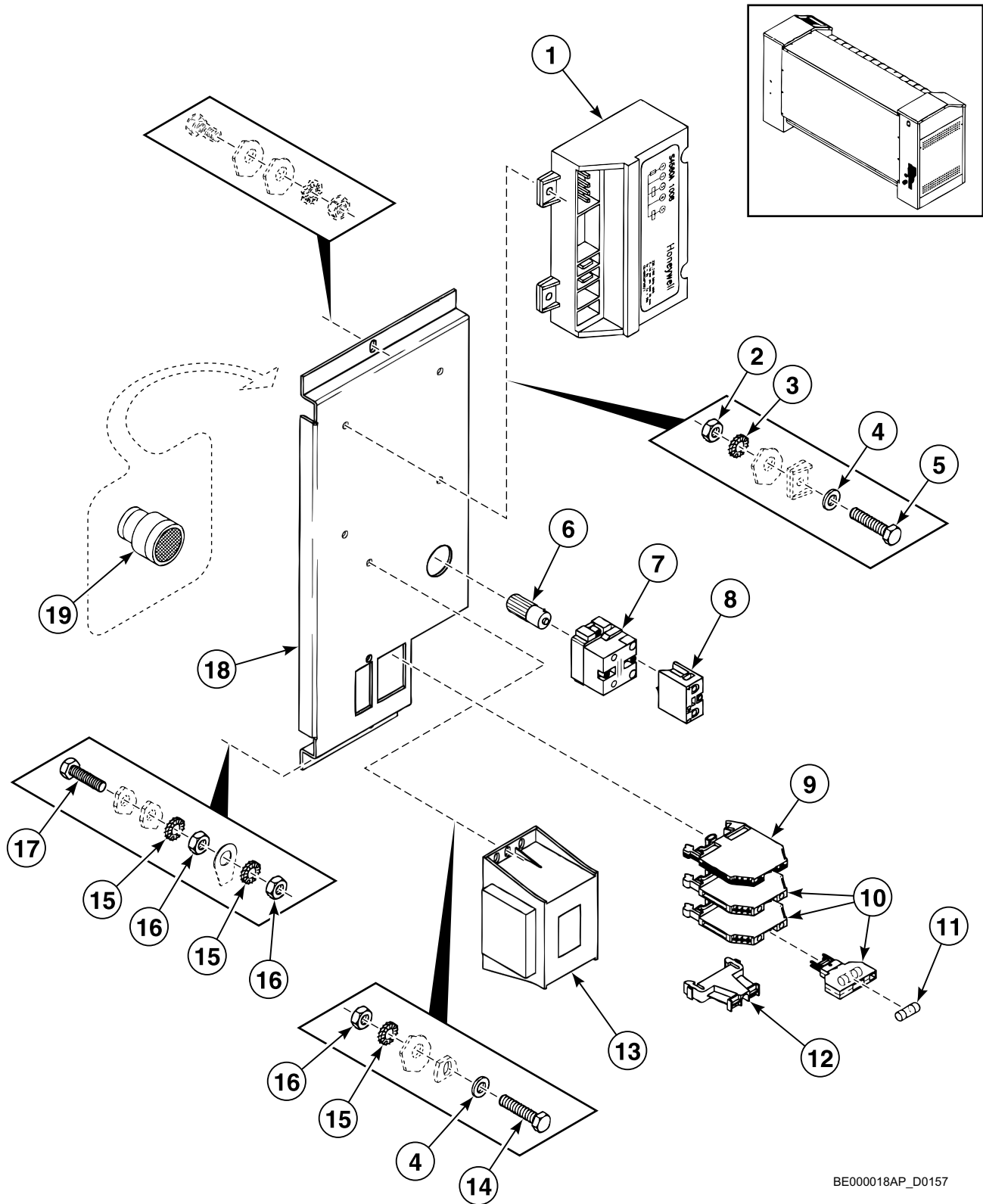


BE000092P_D0157

Gas Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	085/00010/01	Gas Conversion Kit	Liquid Petroleum Gas (L.P.)
	085/00010/02	Gas Conversion Kit	L.P. Gas
2	710/00032/08	Reducing Nipple	
3	710/00026/04	Socket	
4	084/00020/02	Screw	
5	084/00020/04	Burner Orifice	
	084/00020/05	Burner Orifice	
	084/00020/09	Burner Orifice	
6	084/12020/00	Burner Manifold	
7	084/10017/01	Tube	315 mm; Model DI1800/6
	084/11017/01	Tube	260 mm; Model DI2200/6
	084/12017/01	Tube	245 mm; Model DI2600/6
8	710/00031/05	T-Piece	
	710/00011/07	T-Piece	
	710/00037/10	T-Piece	
9	710/00026/01	Socket	2 inches
	710/00026/09	Socket	2.5 inches
10	206/00099/00	Bolt	
11	084/10021/00	Tube	380 mm; Model DI1800/6
	084/11021/00	Tube	350 mm; Model DI2200/6
	084/12021/00	Tube	355 mm; Model DI2600/6
12	085/00010/00	Gas Valve	

Ignition Box - Gas Models

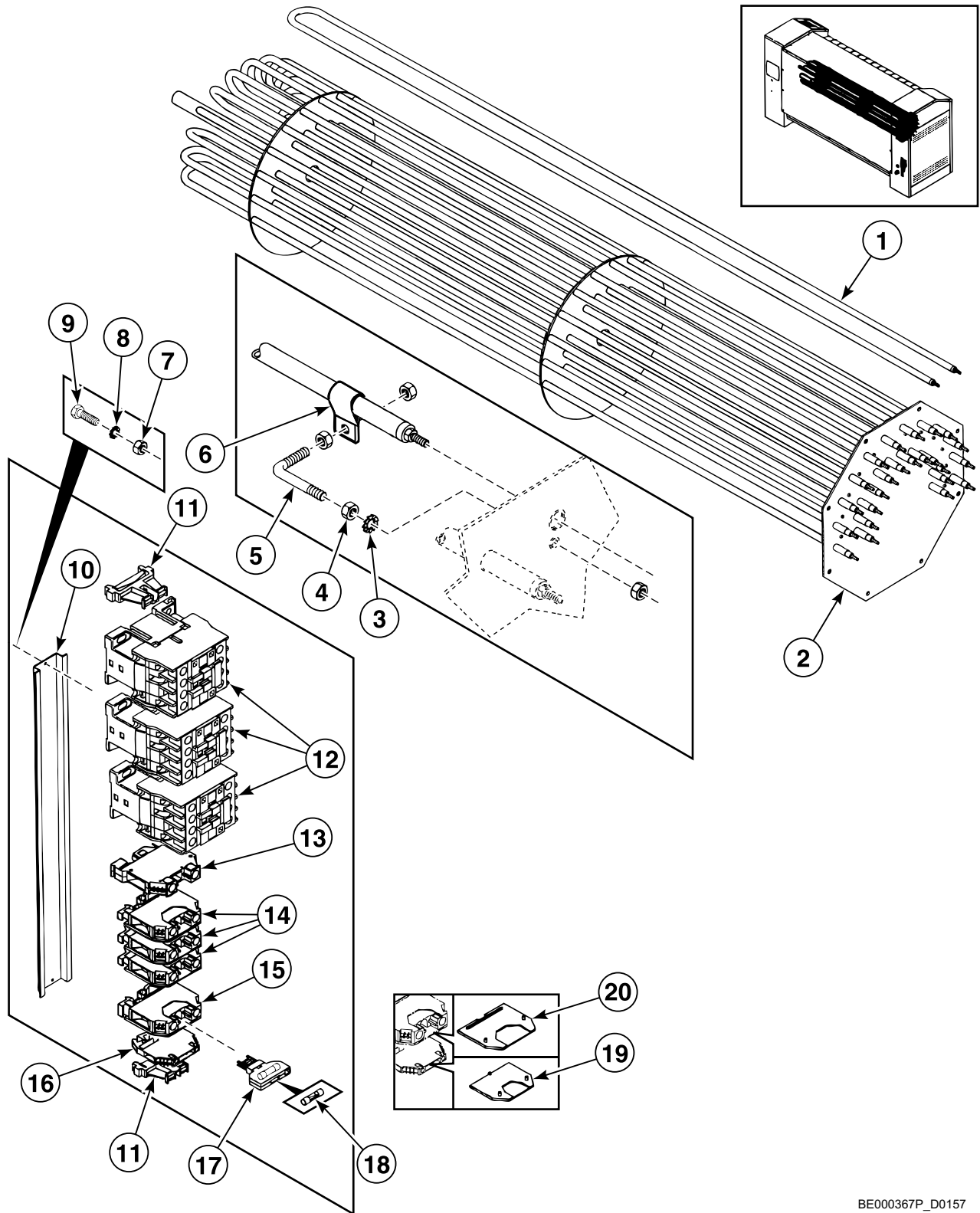


BE000018AP_D0157

Ignition Box - Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	085/00009/00	Ignition Box	
2	204/00008/00	Nut	
3	203/00007/00	Washer	
4	202/00004/00	Washer	
5	207/00009/00	Screw	
6	209/00249/00	Pilot Light	
7	209/00254/00	Pushbutton	
8	209/00099/06	Contact Switch	
	209/00099/07	Contact Switch	
9	209/00318/06	Clamp	
10	209/00318/02	Clamp	
11	209/00412/00	Fuse	
12	209/00319/00	Clamp	
13	085/00011/00	Transformer	
14	206/00027/00	Bolt	
15	203/00006/00	Washer	
16	204/00007/00	Nut	
17	205/00113/00	Bolt	
18	083/00230/00	Plate Assembly	
19	209/00254/21	Pushbutton	

Electric Heating System

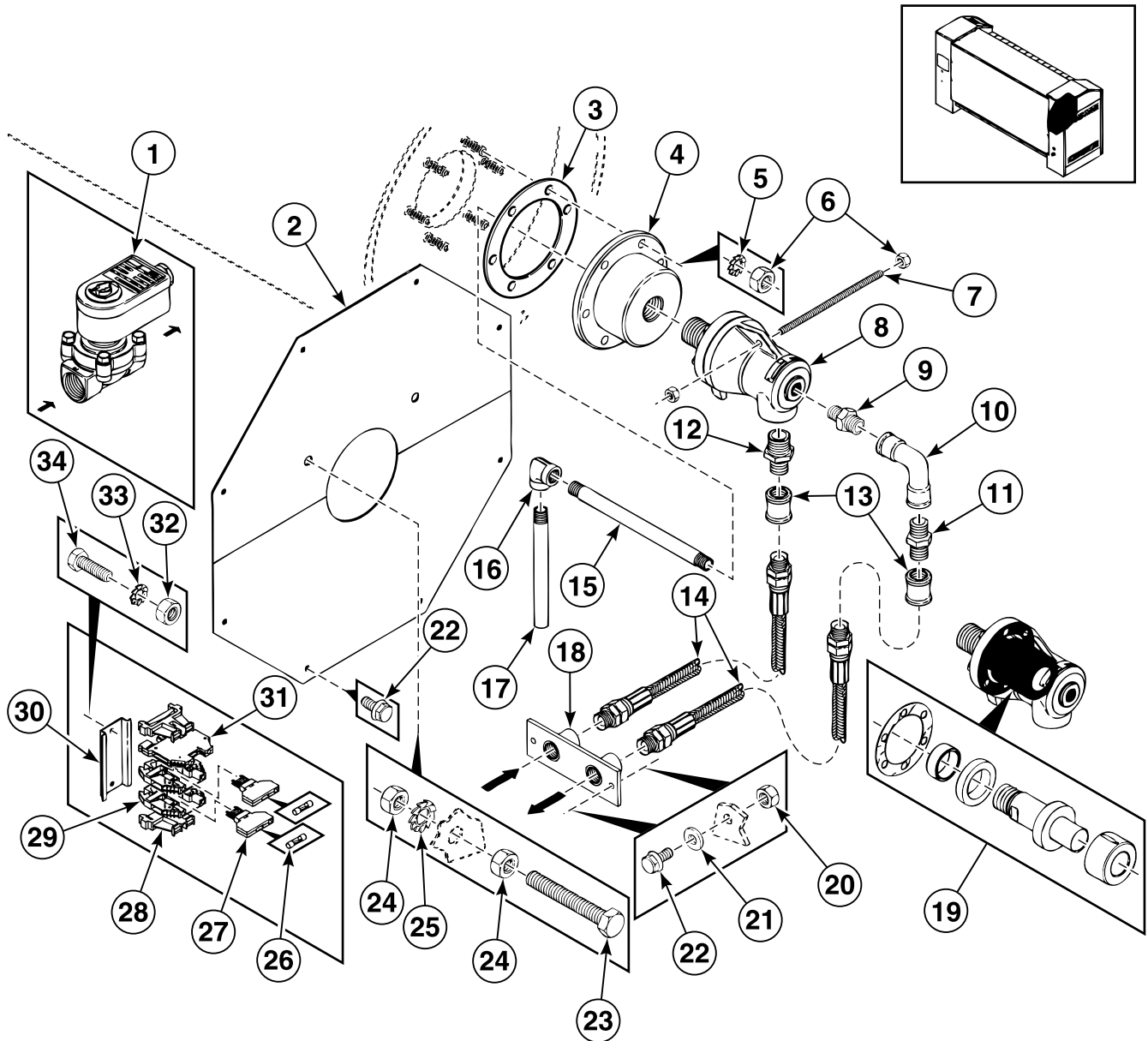


BE000367P_D0157

Electric Heating System

REF	PART NO.	DESCRIPTION	COMMENTS
1	085/00008/00	Heating Element	1900 mm; Model DI1800/6
	085/01008/00	Heating Element	2300 mm; Model DI2200/6
	085/12008/00	Heating Element	2700 mm; Model DI2600/6
2	081/10026/00	Support Piece	Model DI1800/6
	081/11026/00	Support Piece	Model DI2200/6
	081/12026/00	Support Piece	Model DI2600/6
3	203/00005/00	Washer	
4	204/00006/00	Nut	
5	083/00208/02	Hook	
6	083/00208/01	Clamping Bracket	
7	204/00007/00	Nut	
8	203/00006/00	Washer	
9	205/00113/00	Bolt	
10	720/00110/01	Rail	
11	209/00319/00	Clamp	
12	209/00148/02	Contactor	
13	209/00317/04	Clamp	No. 10
	209/00318/06	Clamp	No. 4
14	209/00317/01	Clamp	No. 10
	209/00318/01	Clamp	No. 4
15	209/00317/02	Clamp	
16	209/00318/01	Clamp	
17	209/00318/02	Clamp	
18	209/00412/00	Fuse	
19	209/00318/03	Connecting Piece	
20	209/00461/00	Connecting Piece	

Steam Heating System



BE000020BP_D0157

Steam Heating System

REF	PART NO.	DESCRIPTION	COMMENTS
1	209/00189/00	Steam Valve	
2	083/12236/00	Side Plate	
3	084/00033/00	Pulley	
4	080/00001/00	Clutch	
5	203/00002/00	Washer	
6	204/00003/00	Nut	
7	084/00014/01	Rod	
8	084/00014/00	Clutch	
9	710/00032/11	Reducing Nipple	
10	710/00056/02	Elbow	
11	710/00009/02	Reducing Nipple	
12	710/00032/02	Reducing Nipple	
13	710/00010/02	Connecting Piece	
14	217/00028/00	Hose	
15	084/00019/02	Tube	
16	084/00019/01	Elbow	
17	084/12019/03	Tube	
18	081/00028/00	Connecting Piece	
19	080/00001/01	Conversion Kit	
20	204/00106/00	Nut	
21	201/00007/00	Washer	
22	206/00099/00	Bolt	
23	206/00073/00	Bolt	
24	204/00004/00	Nut	
25	203/00003/00	Washer	
26	209/00412/00	Fuse	
27	209/00318/02	Clamp	
28	209/00319/00	Clamp	
29	209/00318/01	Clamp	
30	720/00110/02	Rail	
31	209/00318/06	Clamp	
32	204/00007/00	Nut	
33	203/00006/00	Washer	
34	205/00113/00	Bolt	

[illegible]

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